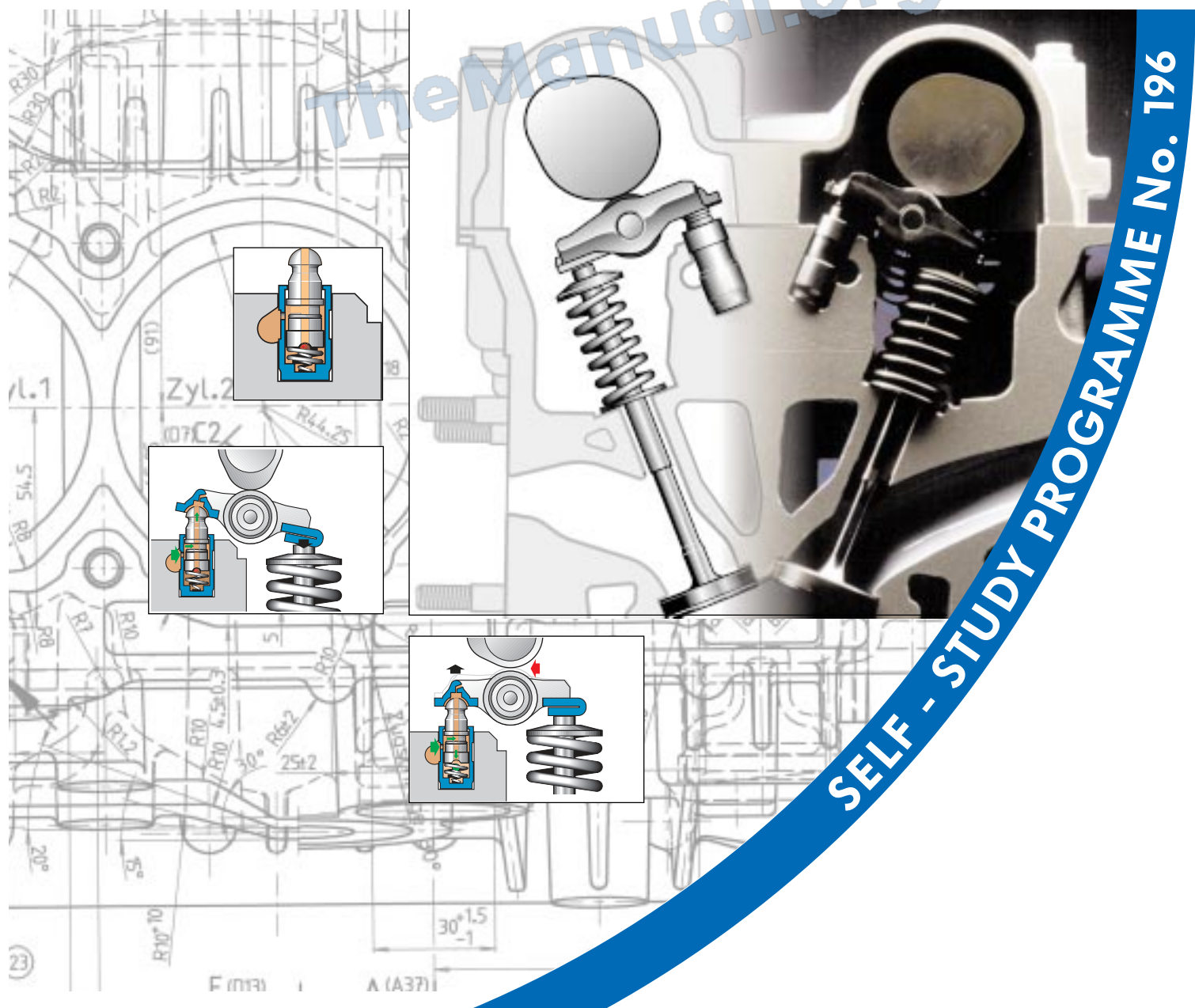




The 1.4-ltr. 16V 55kW Engine

with roller-type cam follower

Design and Function



Whether it's a matter of better fuel economy, higher engine output or lower exhaust emissions - the demands on engines are constantly increasing. This presents our engineers with new tasks, with the result that the Volkswagen engine range is constantly growing.

Example: weight saving

During development, the weight of the new 1.4-ltr. 16V 55kW engine was reduced by about 10 kg by modifying its design.

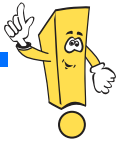



This self-study programme explains the technical innovations in our engine range using the 1.4-ltr. 16V 55kW engine as an example.

These differences arise out of the various technical demands on the engines and are described in this Self-Study Programme.

Apart from minor differences in the engine mechanics, the 1.6-ltr. 16V 88kW engine for the Polo GTI will have these new features, too.

The Self-Study Programme is not a Workshop Manual. Precise instructions for testing, adjustment and repair can be found in the appropriate Workshop Manual.

New  **Important** 



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Introduction

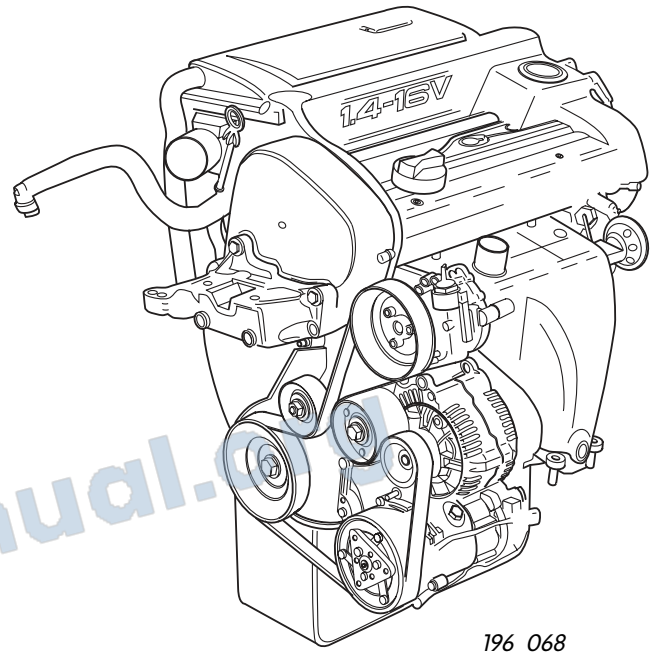
One of a “new generation”

The 1.4-ltr. 16V 55kW engine is the first of a new generation of engines featuring roller-type cam followers.

It is fundamentally different from the 1.4-ltr. 16V 74kW engine with bucket tappets.








The main differences are:

- the die cast aluminium crankcase
- the cylinder head, where only the existing valve clearance and angle have been adopted.



196_068

New and advanced developments include:

	the plastic intake manifold
	the cylinder head and camshaft housing
	valves are activated by roller-type cam followers
	the crankcase is made of die cast aluminium
	the duocentric oil pump
	the exhaust manifold
	the Magneti Marelli 4AV engine management system

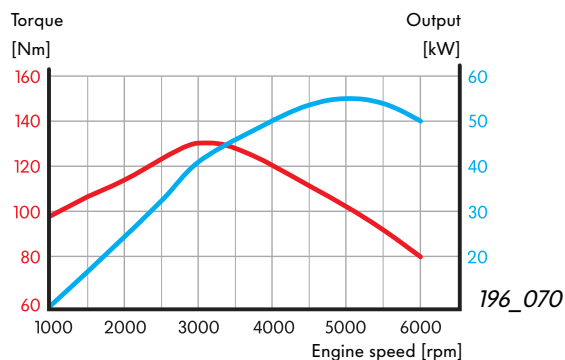
The overall effects of these design modifications are:

- significant reduction in fuel consumption,
- performance on a par with predecessor models,
- weight savings and
- compliance with the more stringent exhaust gas limit values now in effect in Germany.

Specifications

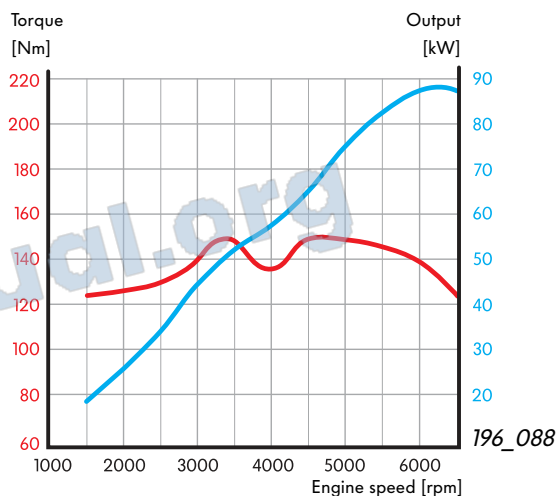
1.4-ltr. 16V 55kW engine

The 1.4-ltr. engine develops 128Nm of torque at 3200rpm. Maximum output is 55kW at 5000rpm.



1.6-ltr. 16V 88kW engine

By comparison, the 1.6-ltr. engine develops 148Nm of torque at 3400rpm and a maximum output of 88kW at 6200rpm.



1.4-ltr. engine

1.6-ltr. engine

Engine code	AHW AKQ exhaust emission level D3	AJV exhaust emission level D3
Displacement [cm ³]	1390	1598
Bore/stroke [mm]	76.5 / 75.6	76.5 / 86.9
Compression ratio	10.5:1	10.6:1
Mixture preparation Engine management system	Magneti Marelli 4AV	Magneti Marelli 4AV
Fuel [RON]	95 / 91	98 / 95
Exhaust gas post-treatment	Lambda control, main catalytic converter for MVEG-A II for the AHW engine additional micro catalytic con- verter for exhaust emission level D3 for the AKQ engine	Lambda control, primary and main catalytic converters for exhaust emission level D3

The knock control lets you run the 1.4-ltr. and 1.6-ltr. engines on RON 91 and RON 95 fuel respectively. This may result in a slight loss of power and torque.



Engine Mechanics

The plastic intake manifold

consists of three component parts which are welded together. The material is made of high-grade polyamide which is resistant to temperatures of up to 140°C for short periods of time.

The use of plastics has made it possible to keep the weight of the intake manifold down to three kilograms. As a result, the intake manifold is roughly 36% lighter than a comparable intake manifold made of aluminium.

The plastic intake manifold also has a very smooth surface, and this improves the induced air flow.

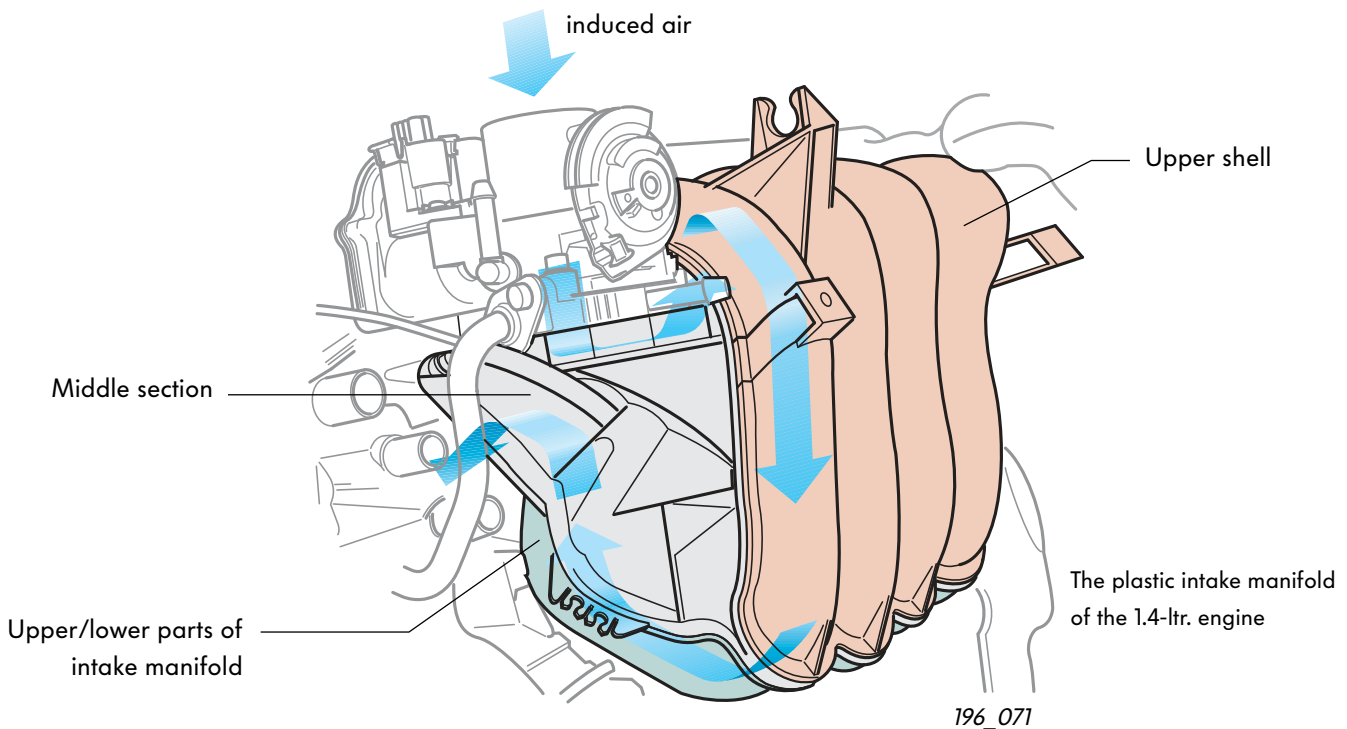
The following components are mounted in the plastic intake manifold:

- the injectors,
- the fuel distributor,
- the throttle valve control unit and
- the intake manifold pressure sender and the intake air temperature sender.



The air filter housing is secured to the plastic intake manifold by two screws. The max. permissible tightening torque is 3.5Nm.

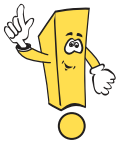
TheManifold



An aluminium intake manifold is used for the 1.6-ltr. 16V 88kW engine. It has been adapted to the engine's requirements.

Valve gear

is accommodated in the cylinder head and camshaft housing.

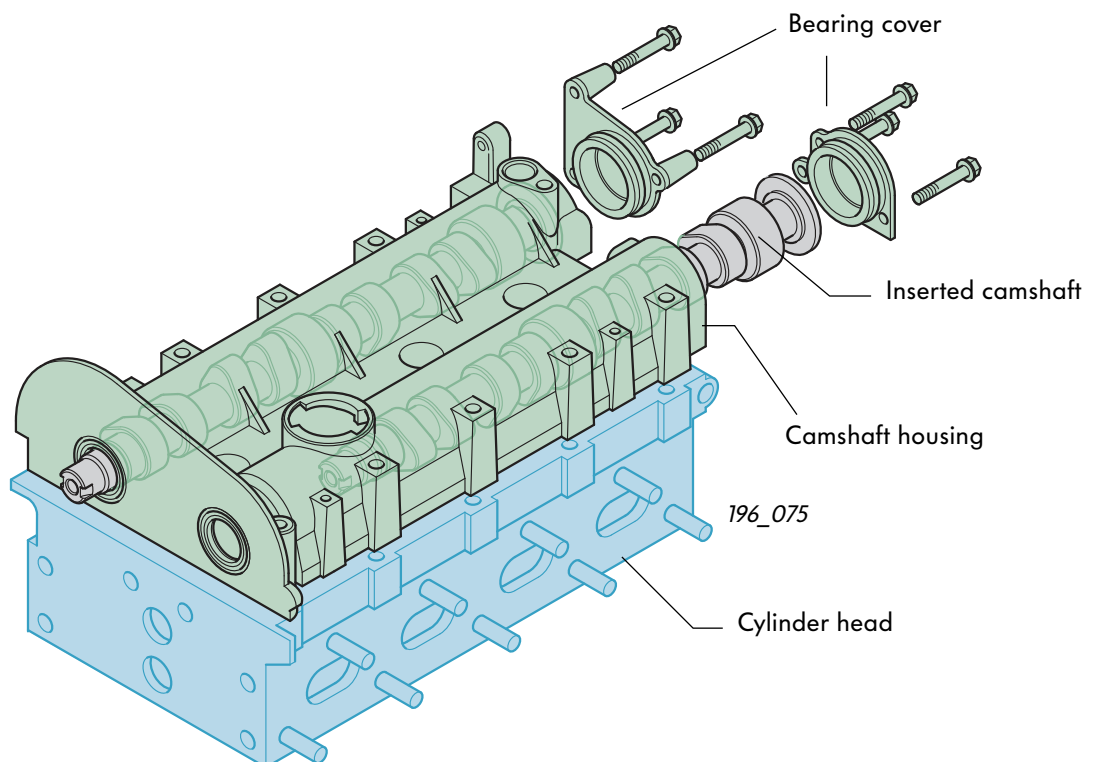
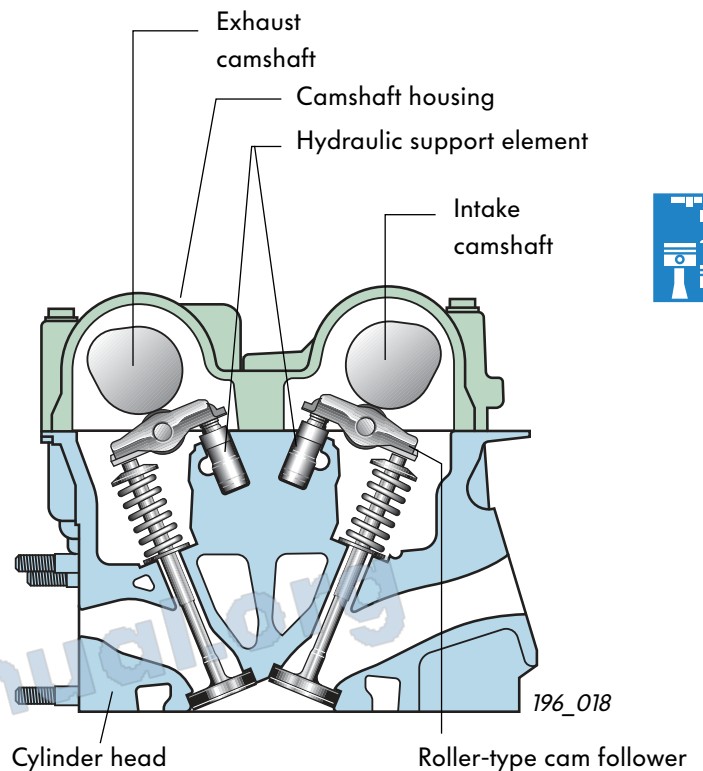


The camshaft housing is by and large identical to the cylinder head cover which was previously used as standard.

What's new is that the camshafts are now inserted into the housing. The bearing covers and camshaft housing limit the axial clearance of the camshafts.

The camshafts run in three bearings.

The valve assembly comprising valves, roller-type cam followers and hydraulic support elements is located in the cylinder head.



The gasket between the camshaft housing and the cylinder head is in the form of a fluid seal. Do not apply the sealant too thickly, since this may cause excess sealant to enter the oil drillings and damage the engine.

Engine Mechanics

Valve activation

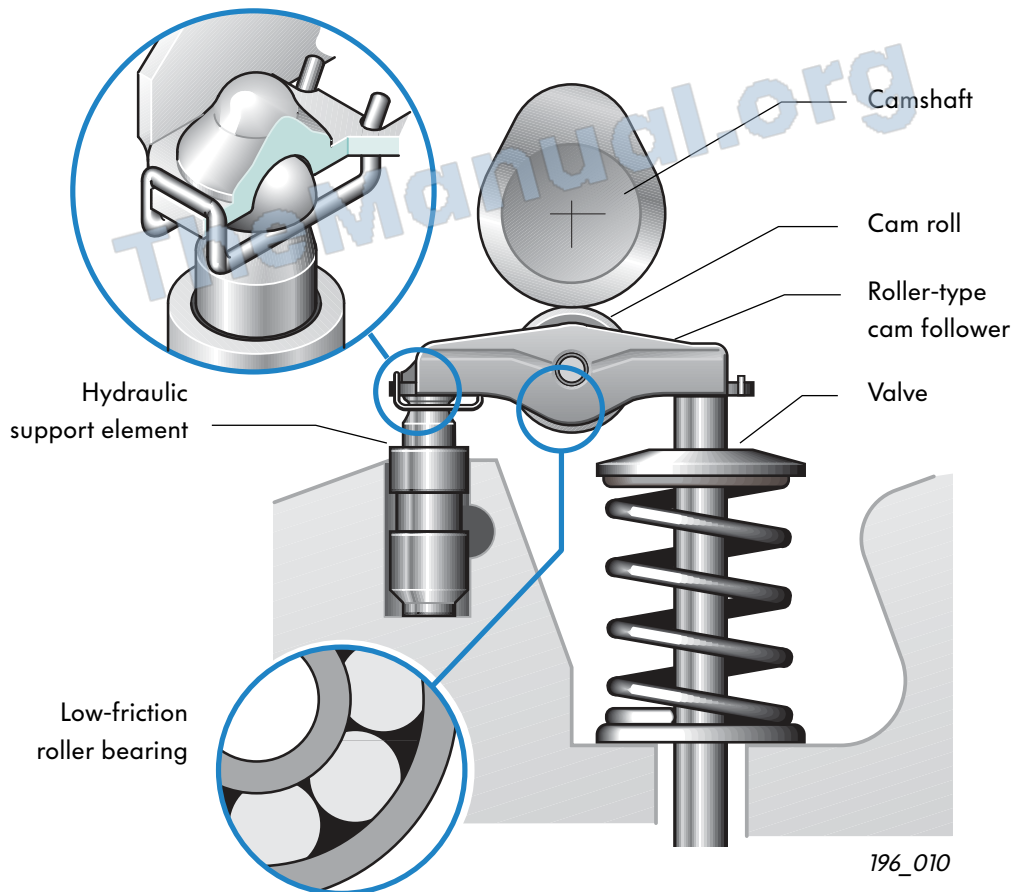
With this engine generation, the valves are activated via a roller-type cam follower with a hydraulic support element.

Advantages:

- less friction
- fewer moving masses.

Conclusion:

Less engine power is required to drive the camshafts.



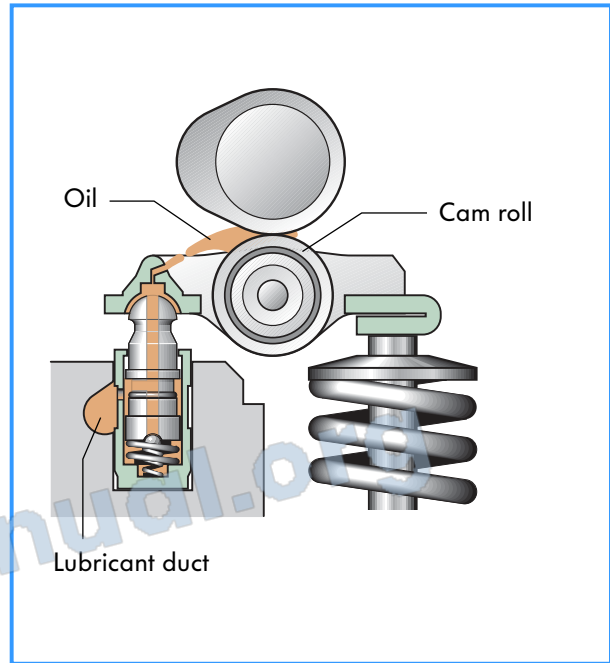
Design

The roller-type cam follower comprises a sheet-metal moulding acting as a lever and a cam roll with a roller bearing. The cam follower is clipped onto the support element and seated on the valve.

The hydraulic support element has the same function as the hydraulic bucket tappet. It serves as a hydraulic valve lifter and support for the roller-type cam follower.

The lubrication system

Lubricant flows between the hydraulic support element and the roller-type cam follower as well as between the cams and the cam roll along an oil duct integrated in the support element. Oil is injected into the cam roll through a drilling in the roller-type cam follower.

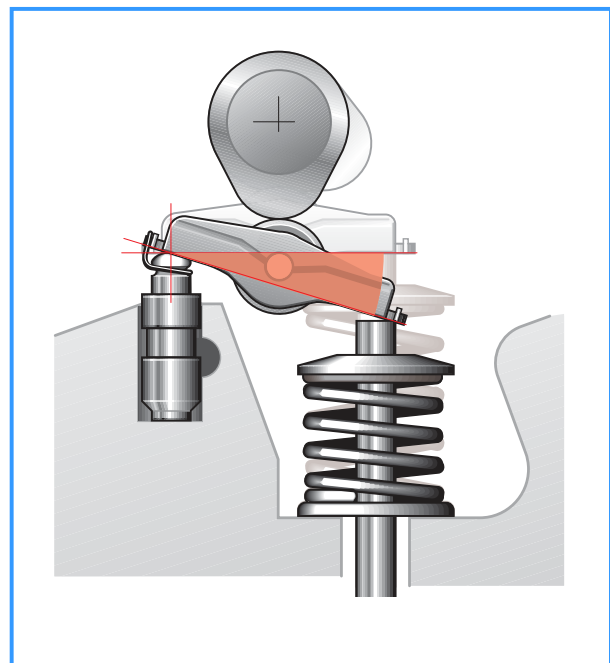


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Function

The support element serves as a pivot for the roller-type cam follower. The cam contacts the cam roll and presses the lever down. The lever in turn activates the valve.

A high valve lift is achieved with a relatively small cam due to the fact that the leverage between the cam roll and support element is smaller than between the valve and support element.



196_011



It is not possible to inspect the hydraulic support elements.

Engine Mechanics

The hydraulic support element

serves as a support for the roller-type cam follower and hydraulic valve lifter.

Design

The support element is connected to the oil circuit. It comprises the following elements:

- a piston,
- a cylinder and
- a piston spring.

A small ball, in combination with a pressure spring integrated in the lower oil chamber, makes up the one-way valve.

Hydraulic valve lifter

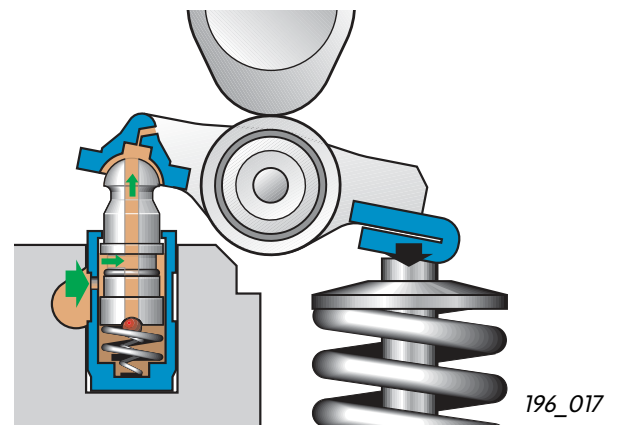
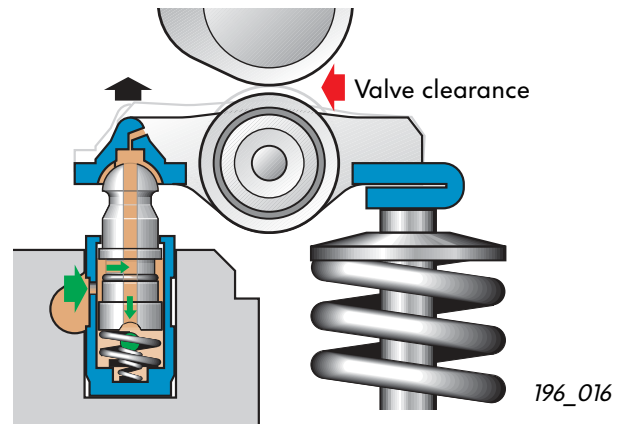
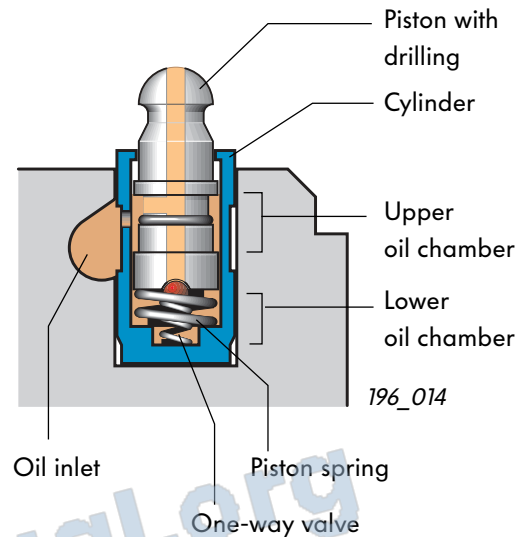
If valve backlash occurs, the piston spring forces the piston out of the cylinder until the cam roll makes contact with the cam. When the piston is pressed out of the cylinder, the oil pressure in the lower oil chamber drops.

The one-way-valve opens and surplus oil flows into the oil chamber.

The one-way-valve closes when the pressure between the lower and upper oil chambers has been equalised.

Valve lift

When the cam contacts the cam roll, the pressure inside the lower oil chamber rises because the oil here cannot be compressed. The piston cannot be forced any further into the cylinder. Thus, the support element acts as a rigid support for the roller-type cam follower. The inlet or exhaust valve opens.

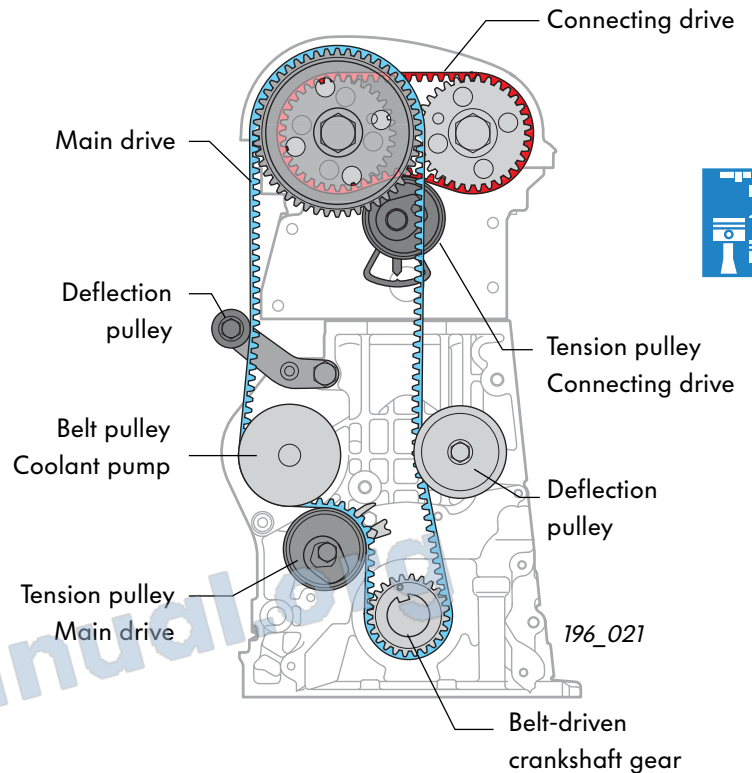


The toothed belt drive

The toothed belt drive is divided into a main drive and a connecting drive on account of the small overall width of the of the cylinder head.

Main drive

The coolant pump and the intake camshaft are driven by the crankshaft by means of a toothed belt integrated in the main drive. An automatic tension pulley and two deflection pulleys reduce toothed belt fluctuation.

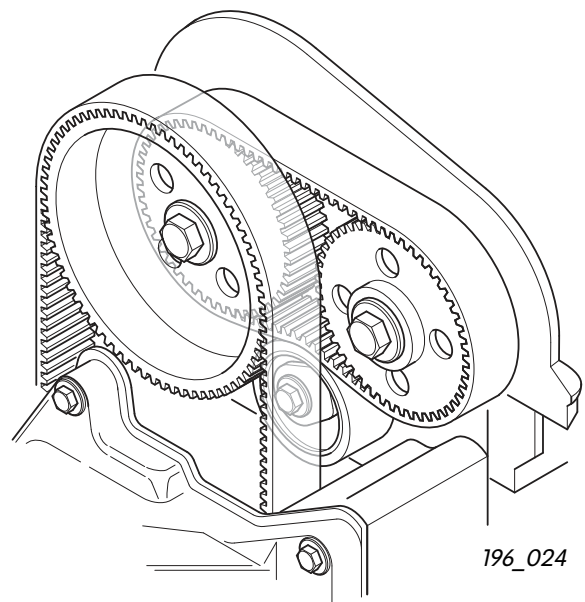


The connecting drive

is located outside the cylinder head.

The exhaust camshaft is driven by the intake camshaft by means of a second toothed belt integrated in the connecting drive.

Again, an automatic tension pulley reduces toothed belt fluctuation.



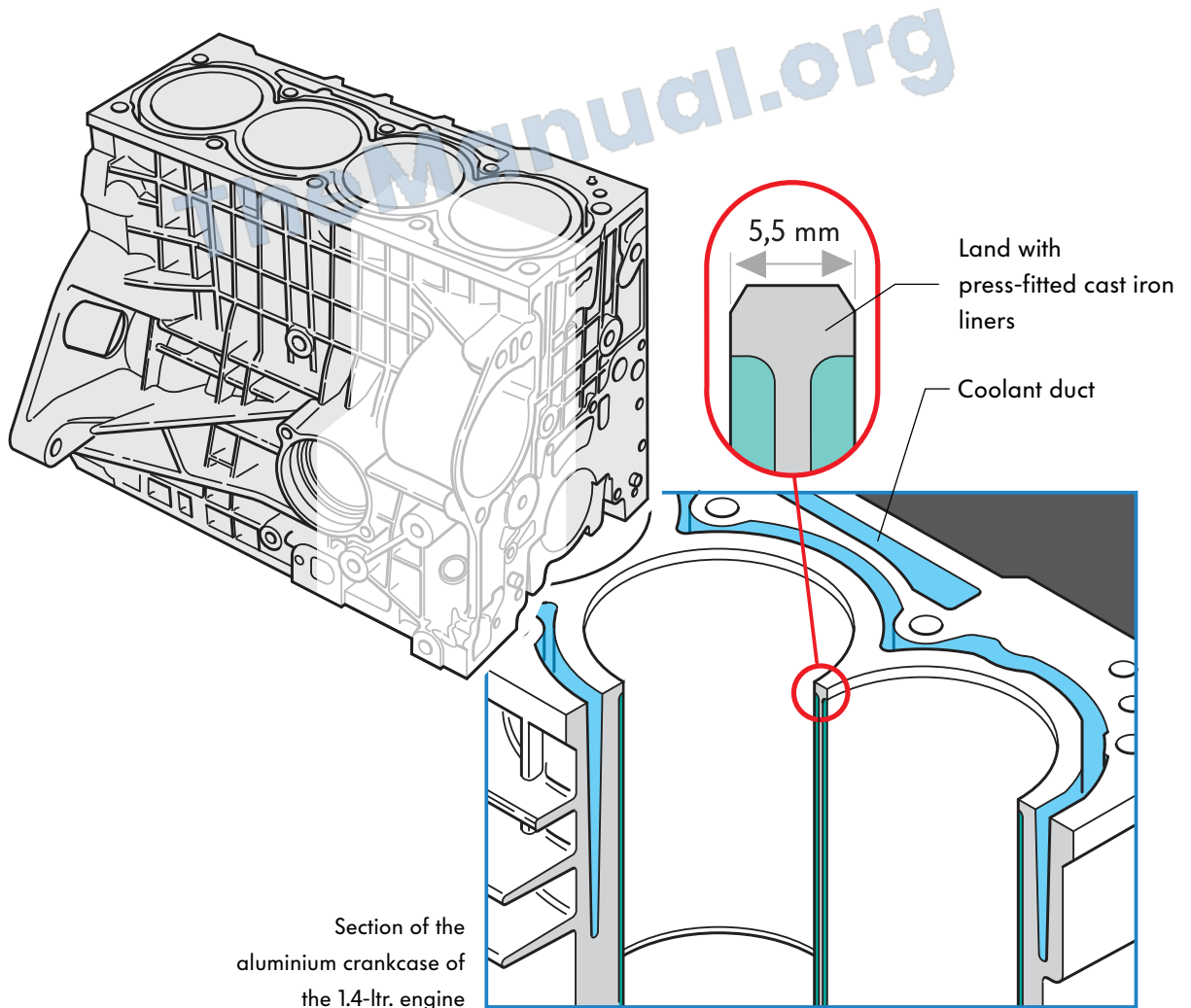
You can find exact instructions for adjustment the camshaft timing in the Workshop Manual.

Engine Mechanics

The crankcase

used in the 1.4-ltr. 16V 55kW engine is made of die cast aluminium.

The liners are made of gray cast iron. They are press-fitted in the crankcase and machinable.



196_086

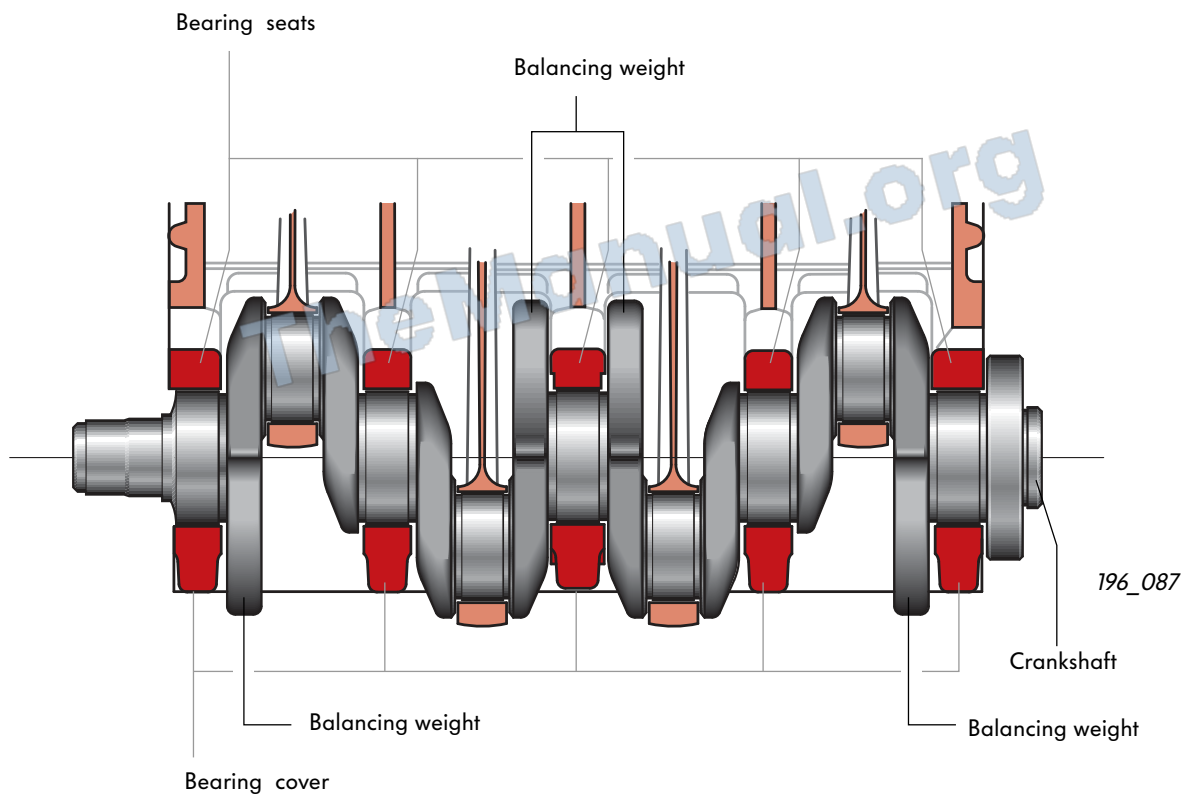


For corrosion reasons, only coolant additive G12 is approved for use.

The crankshaft

is manufactured from gray cast iron and has only four balancing weights. Despite this weight saving, the crankshaft has the same running characteristics as a crankshaft with eight balancing weights.

The 1.6-ltr. 16V 88kW engine has a crankshaft with eight balancing weights.



You must not remove or loosen the crankshaft in the 1.4-ltr. engine.

Even when you loosen the bearing cover screws, the inner structure of the aluminium bearing seat relaxes, resulting in deformation of the crankshaft. If you undo the bearing cover screws, you must replace the crankcase complete with the crankshaft.

Engine Mechanics

The sealing flange

The crankcase is sealed with a sealing flange on the clutch side.

The sender wheel for the engine speed sender G28 is integrated in the sealing flange.

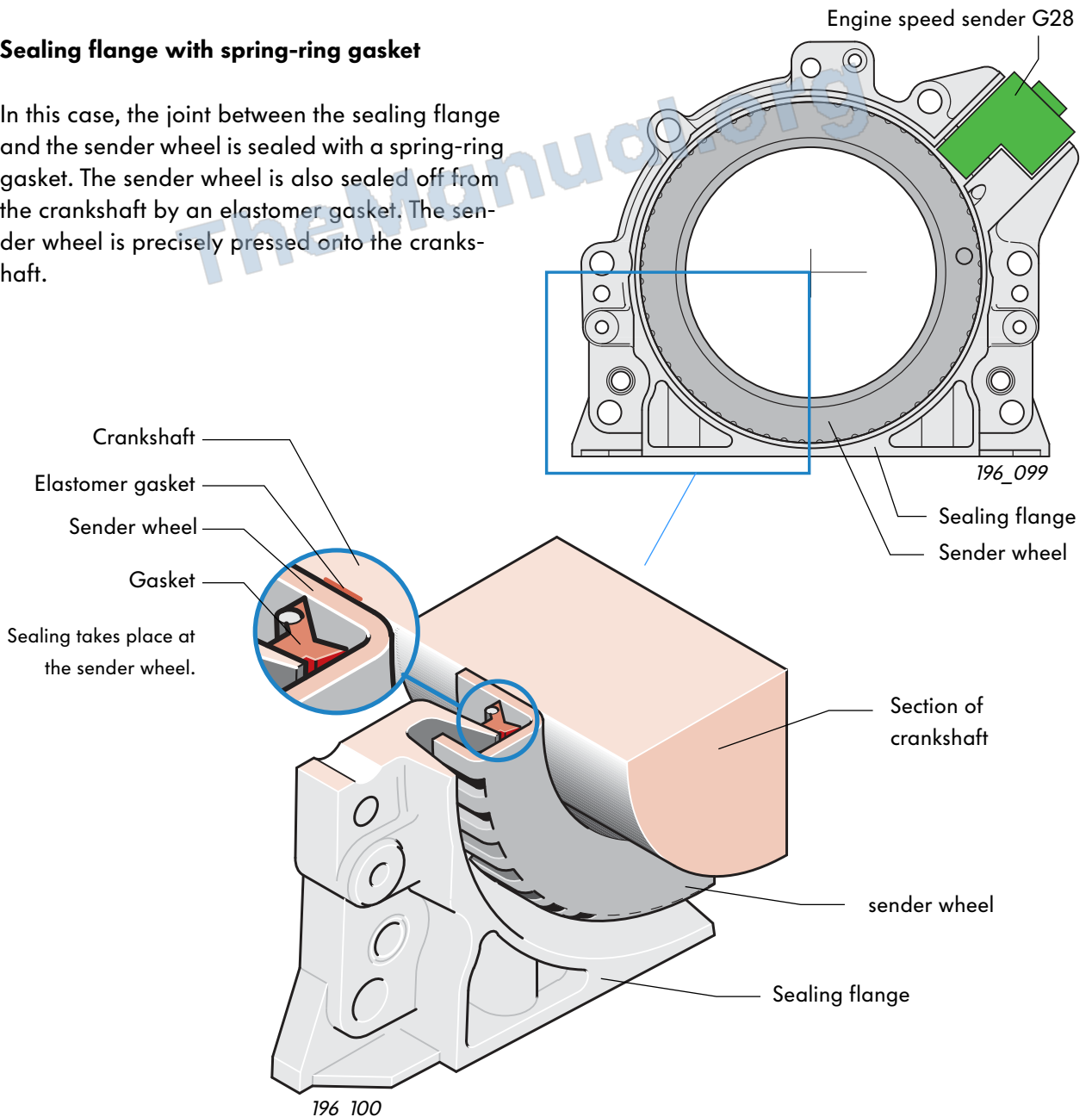


In future, sealing flanges of two manufacturers will be used for this engine generation.

The designs of these sealing flanges (e.g. engine speed sender housing) differ to such an extent that they cannot be replaced with another make of sealing flange.

Sealing flange with spring-ring gasket

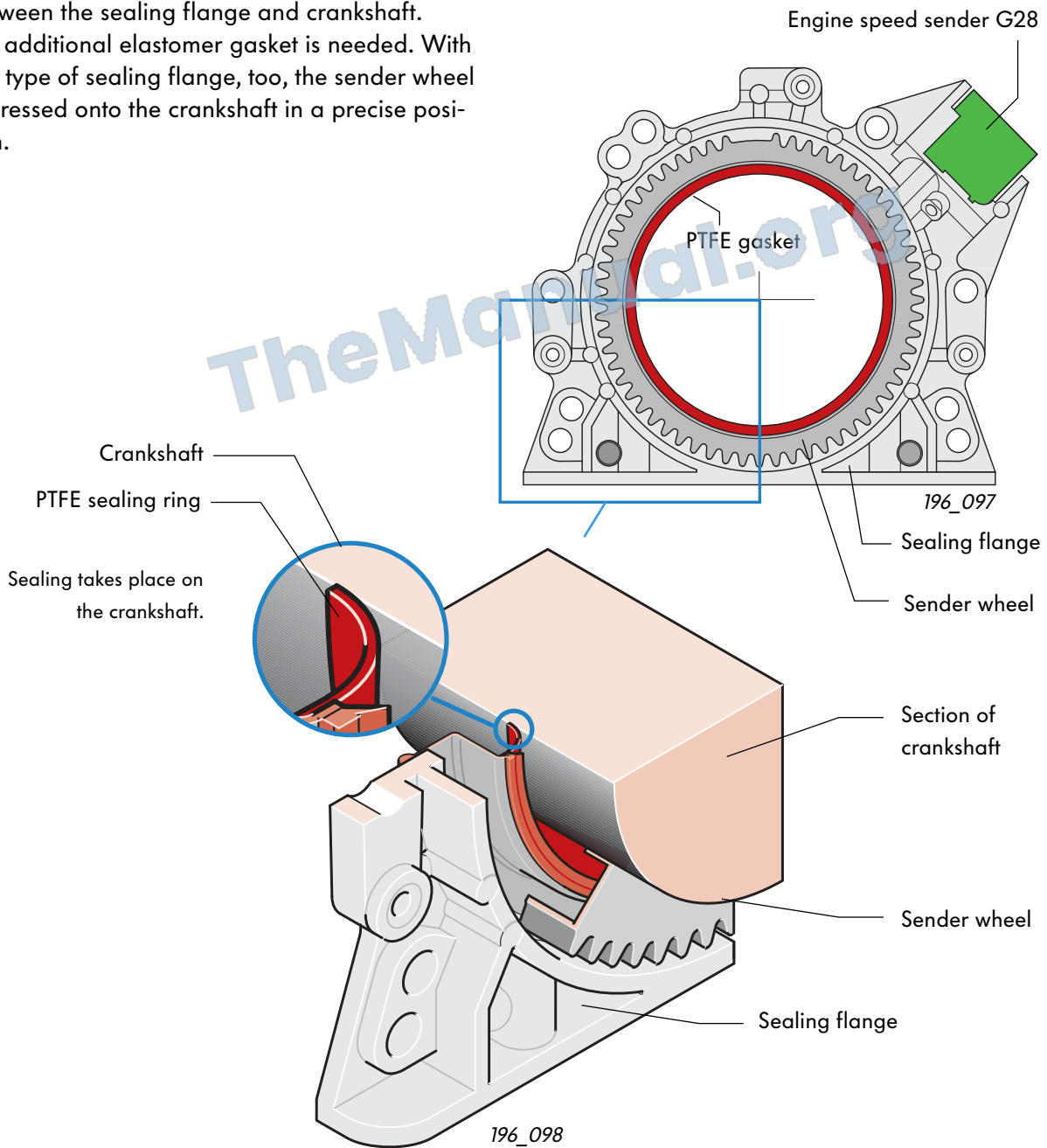
In this case, the joint between the sealing flange and the sender wheel is sealed with a spring-ring gasket. The sender wheel is also sealed off from the crankshaft by an elastomer gasket. The sender wheel is precisely pressed onto the crankshaft.



Sealing flange with PTFE sealing ring

PTFE stands for polytetrafluorethylene. It is better known as Teflon - a special type of heat- and wear-resistant plastic.

The PTFE sealing ring sealing is located directly between the sealing flange and crankshaft. No additional elastomer gasket is needed. With this type of sealing flange, too, the sender wheel is pressed onto the crankshaft in a precise position.



For detailed instructions for installing the various sealing flanges, please refer to the Workshop Manual.

Engine Mechanics

The duocentric oil pump

is designed as a crankshaft oil pump.

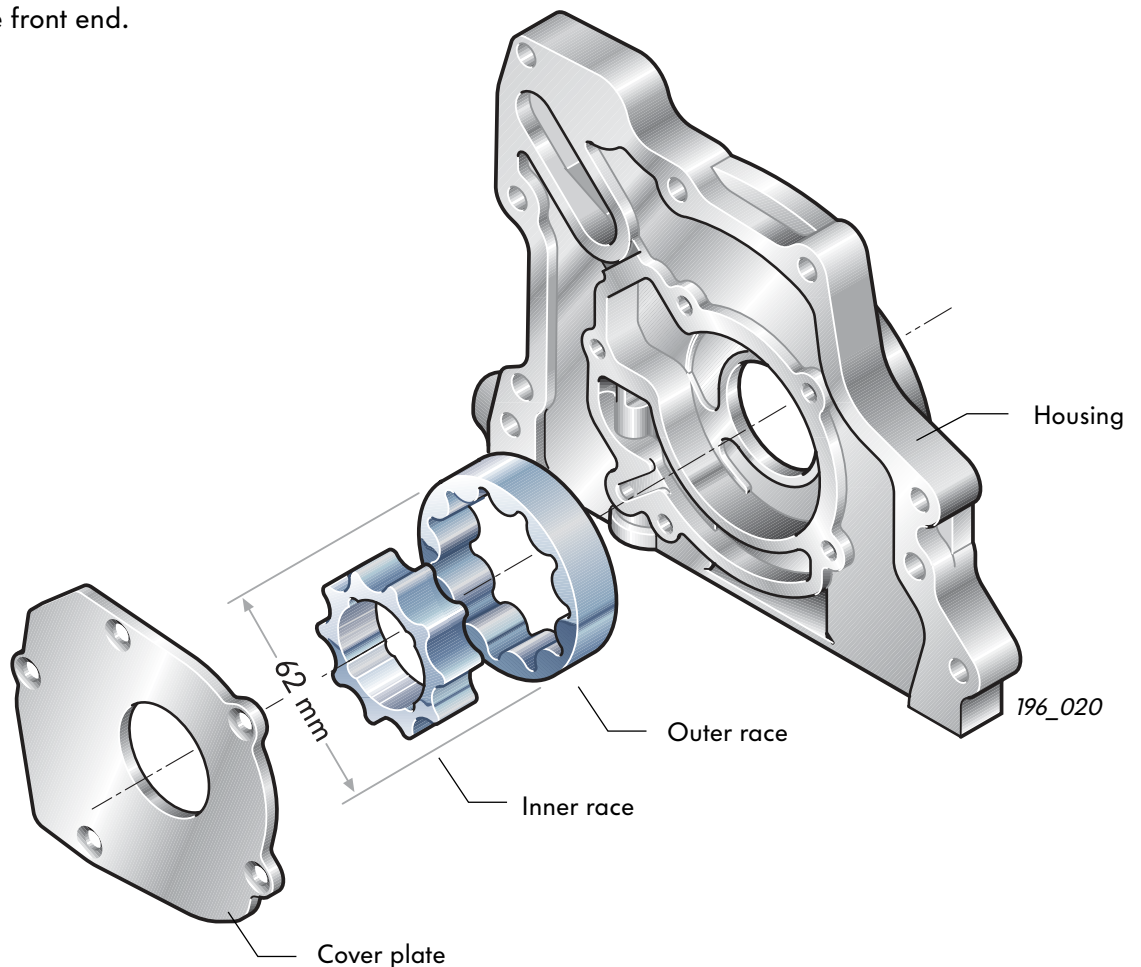
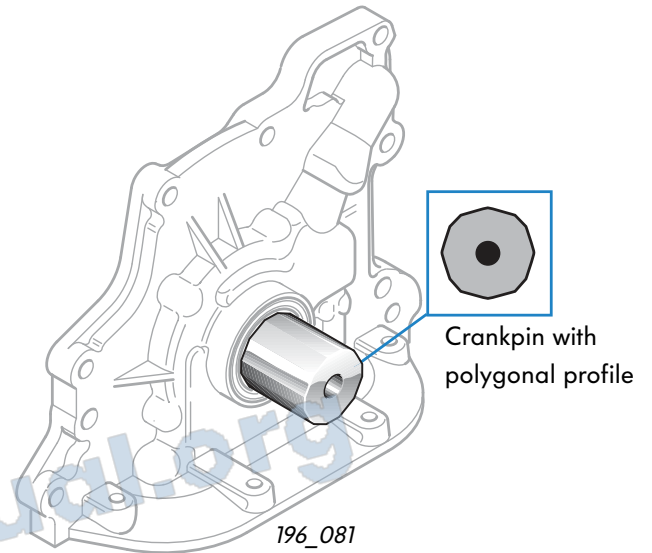
This means that the inner race is seated directly on the crankpin at the front end of the crankshaft.

The special shape of the crankshaft at the crankpin has made it possible to reduce the outer diameter of the oil pump to only 62mm.

The term “duocentric” describes the geometric shape of the gearing of the inner and outer races.

In addition to a reduced level of friction and a weight saving of approximately 1kg, engine noise emission has also been improved by driving the crankshaft directly.

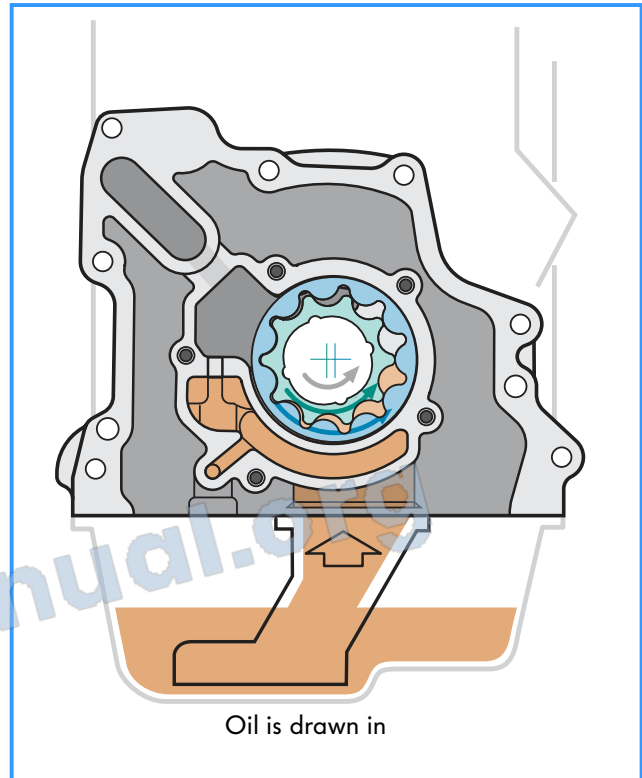
The oil pump housing rounds off the engine block at the front end.



Function

The inner race is seated on the crankpin and drives the outer race. The space between the gears on the intake side is enlarged when the inner and outer races rotate, due to their different axes of rotation.

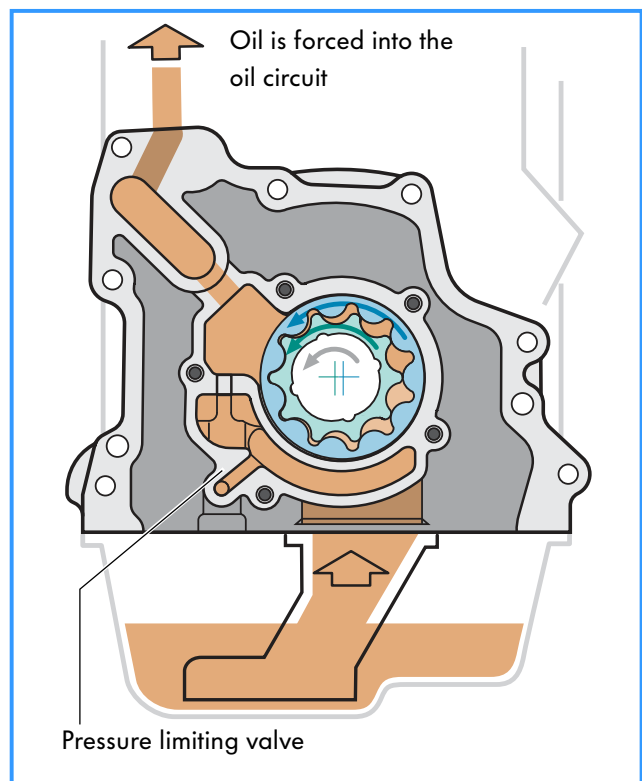
Oil is drawn in through a snorkel-type intake and conveyed to the delivery side.



196_004

The space between the gears becomes smaller on the delivery side. The oil is forced into the oil circuit.

A pressure limiting valve prevents the maximum permissible oil pressure being exceeded, e.g. at high engine speeds.



196_007



Engine Mechanics

The con rods

are machined using two different methods depending on their source:

1. Cutting,
2. Cracking.

Cutting

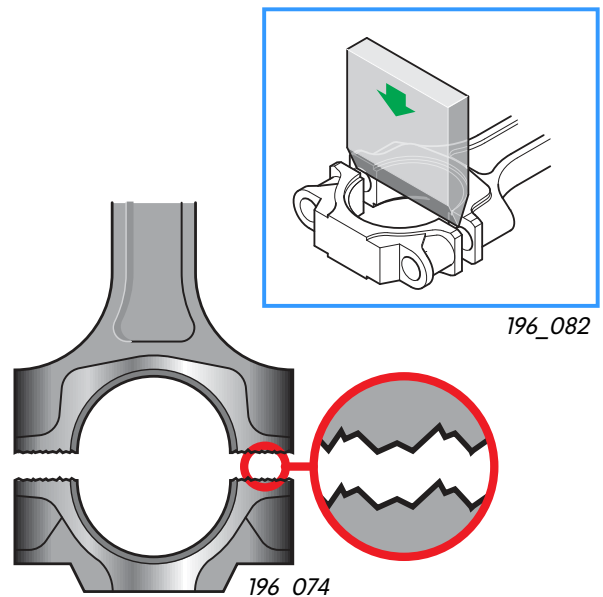
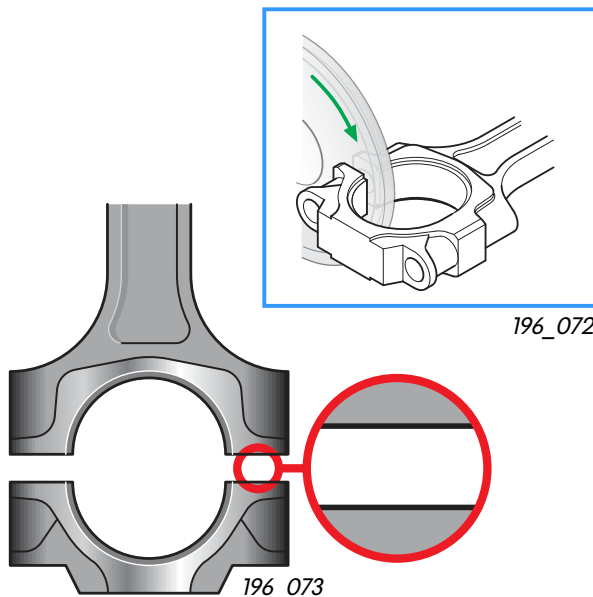
In the cutting process, the con rod is initially rough-machined and then cut into a piston rod and piston rod cover. These two parts are bolted together for finish-machining purposes.

Cracking

In the cracking process, the con rod is initially pre-machined as a complete part. At the end of this process, the con rod is separated by a tool into a piston rod and piston rod cover with great force.

The advantage:

- The resulting fracture face is unique. This means that only the same two parts match up with one another.
- The con rod costs less to produce.
- Good positive connection.



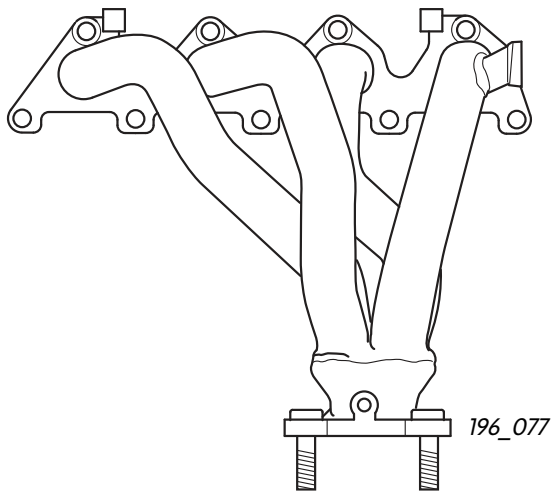
As a rule, con rods must be replaced as a set.
Don't forget to mark which con rod belongs to which cylinder.

Exhaust system

The main goals for the development of the exhaust system were to save space and weight and, above all, to meet tougher exhaust emission standards.

The exhaust manifold comprises four single pipes which converge on a flange.

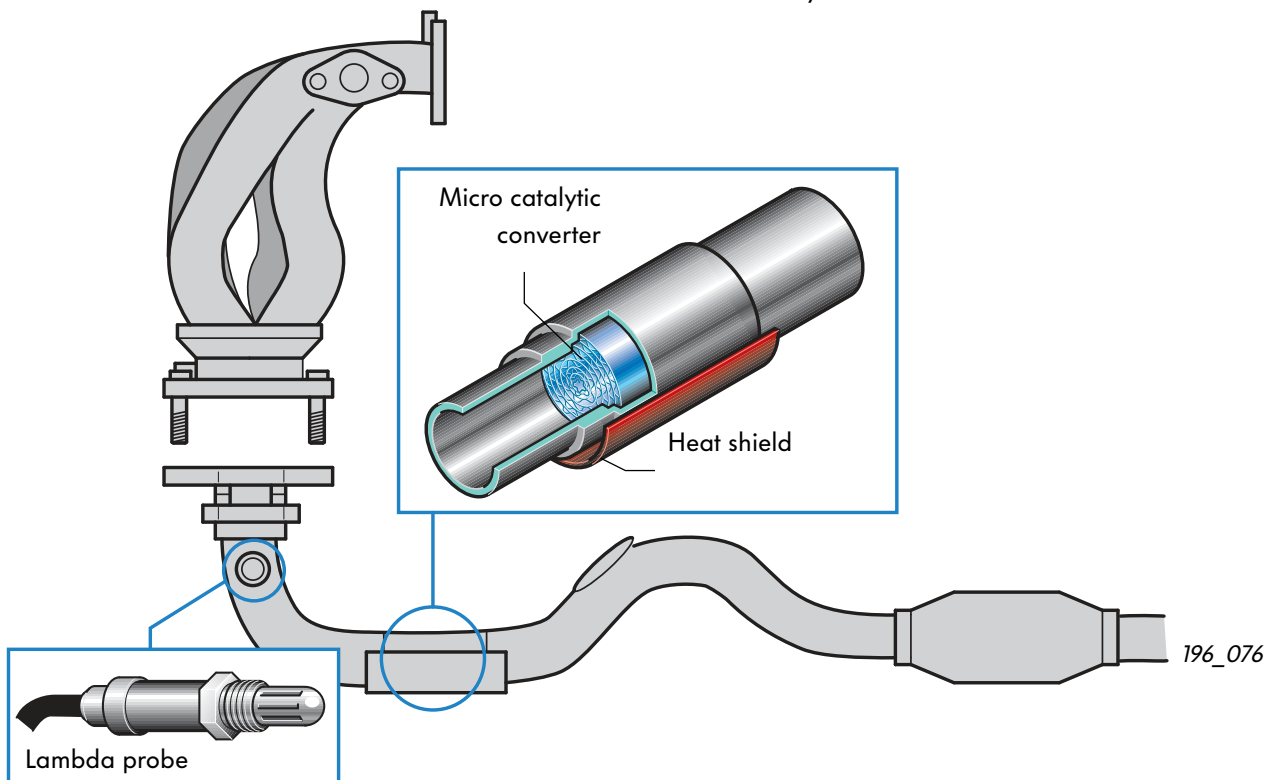
This results in a weight saving of approximately 4.5kg in comparison with conventional exhaust systems. In addition, the exhaust manifold, catalytic converter and lambda probe reach operating temperature more quickly and exhaust gas treatment is initiated sooner.



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In the case of 1.4-ltr. engine with the engine code AKQ, a micro catalytic converter with a metal substrate is welded into the headpipe of the exhaust system. This metal substrate is coated with a catalyst.

The lambda probe is situated upstream of the micro catalytic converter.



Test your knowledge

1. The valve gear of the 1.4-ltr. 16V 55kW engine

- a) is housed in the cylinder head and camshaft housing,
- b) has camshafts which run in three bearings and whose axial clearance is limited by the bearing cover and camshaft housing,
- c) has a cylinder head containing the valve gear complete with a cylinder head cover.

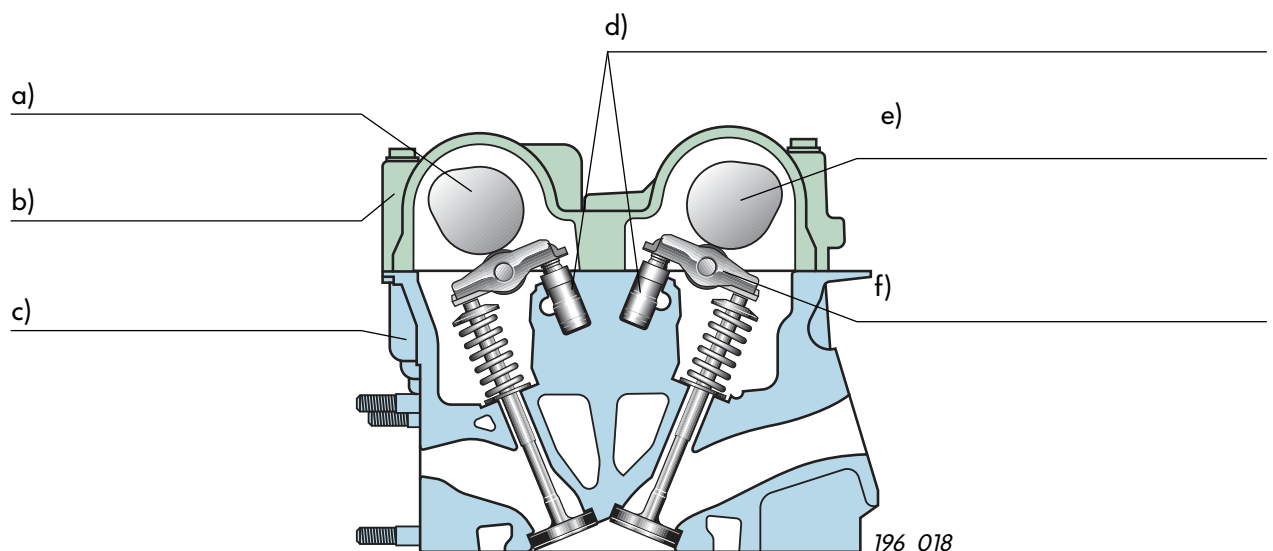
2. For valve activation via the roller-type cam follower

- a) the valves and levers are securely interconnected,
- b) any valve backlash which arises is adjusted automatically,
- c) there is less friction and moving mass than in the case of bucket tappets,
- d) a large cam must provide sufficient valve lift.

3. The crankshaft

- a) must be removed and relubricated for inspection,
- b) must not be loosened and can only be replaced complete with the crankcase.

4. Please annotate the following drawing.



Magneti Marelli 4AV Engine Control Unit

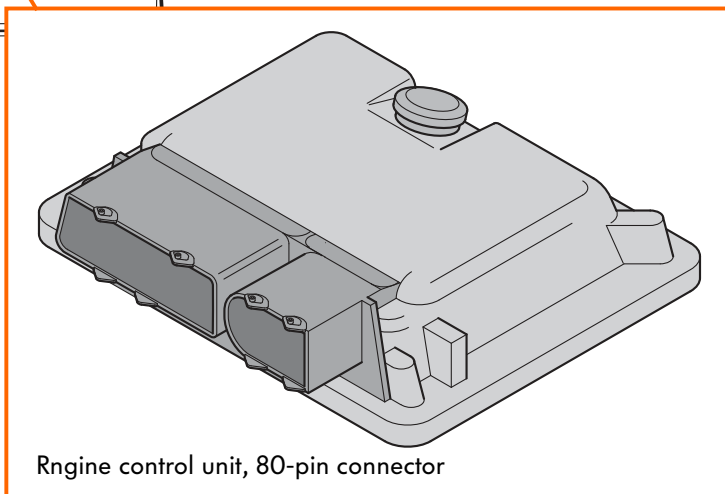
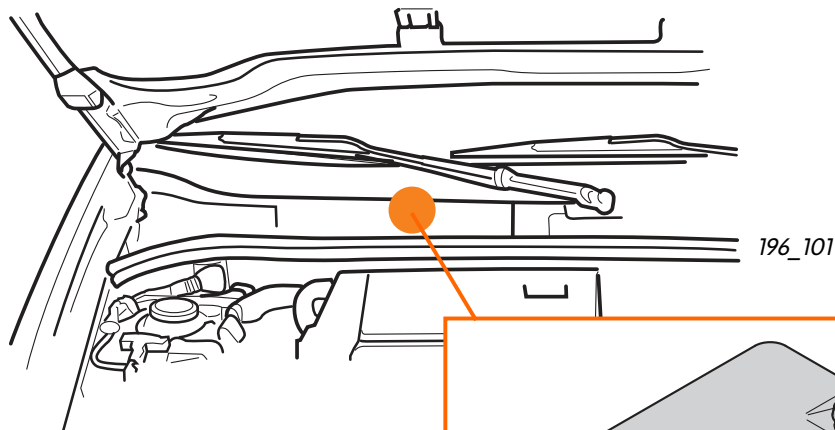
The Magneti Marelli 4AV engine management system is used for the new engine generation. It is housed in the plenum chamber.

The engine control unit has the following standard functions:

- Cylinder-sequential injection with quick start function,
- Intelligent idling speed control,
- Intelligent lambda control,
- Intelligent tank ventilation,
- Intelligent exhaust gas recirculation,
- Intelligent knock control,
- Self-diagnostic capability.

In contrast to engine control unit version 1AV, version 4AV has:

- a static high-voltage distribution,
- a Hall sender at the intake camshaft and
- an engine speed sender at the crankshaft instead of the previous system of engine speed recognition via the distributor.



Engine control unit, 80-pin connector

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Engine Management

System overview

Intake manifold pressure sender G71
with
intake air temperature sender G42

Engine speed sender G28

Hall sender G40

Knock sensor I G61

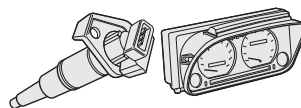
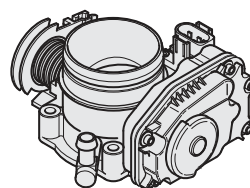
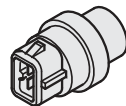
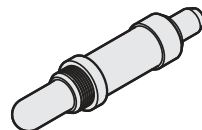
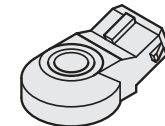
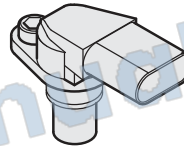
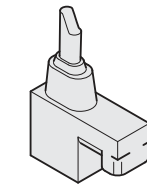
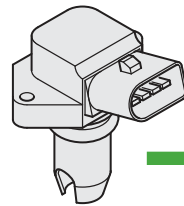
Lambda probe G39

Coolant temperature sender G62

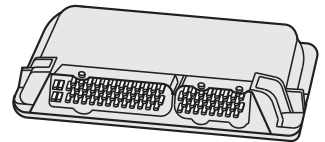
Throttle valve control unit J338 with
Idling speed switch F60
Throttle valve potentiometer G69
Throttle valve positioner potentiometer G88

Speedometer sender G22
Control unit with display unit integrated in
the dash panel insert J285

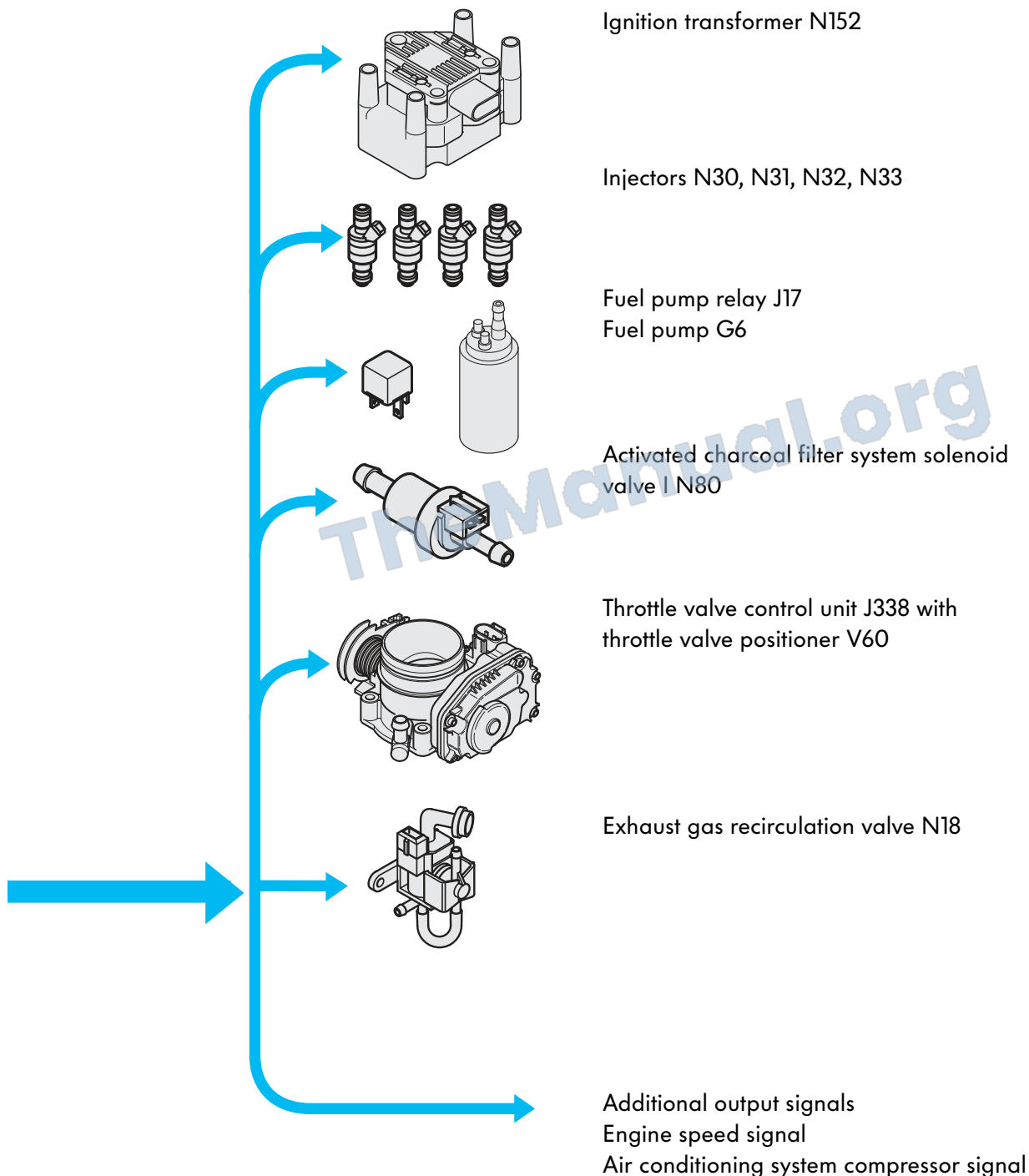
Additional input signals
Air conditioning system compressor signal
Air conditioning system pressure signal



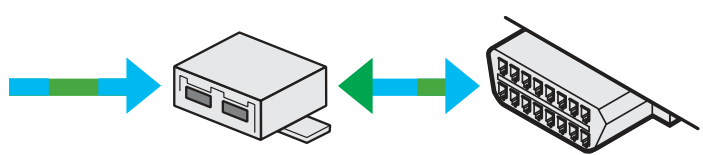
Control unit
for 4AV
J448



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Immobiliser control unit J362,
Diagnosis plug connection

196_002

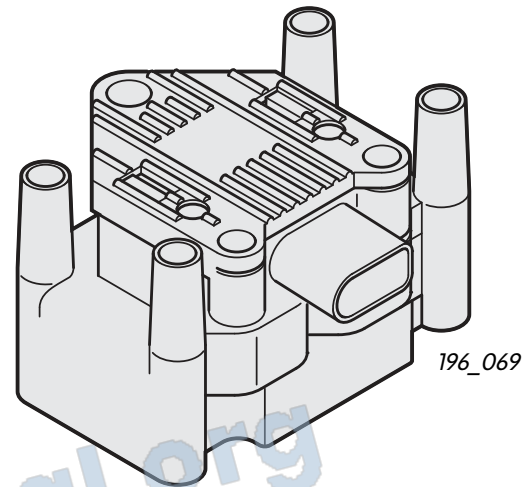
Engine Management

Static high voltage distribution

The ignition transformer for the static high-voltage distribution is located at the end of the camshaft housing.

The advantages of the static high-voltage distribution are:

- no mechanical wear (maintenance free),
- no rotating parts,
- low susceptibility to faults,
- higher ignition energy compared to the rotating ignition distribution
- fewer wires carrying high voltage.



The engine control unit calculates the spark timing between two ignition cycles.

Engine speed and engine load are the key data which it requires for this purpose.

Other influencing factors include the coolant temperature and the knock control.

The engine control unit can adapt the spark timing to any operating state of the engine in this way. This increases engine efficiency, reduces fuel consumption and reduces exhaust emissions.

Electric circuit

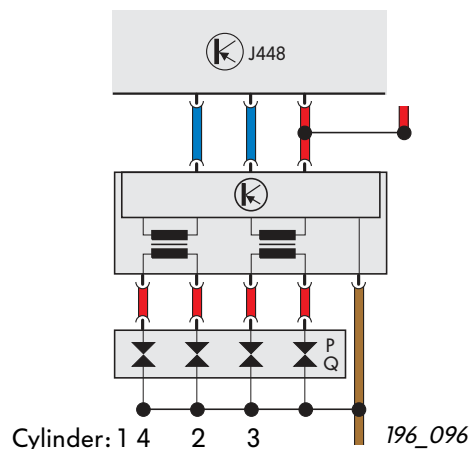
The output stage and ignition coils are grouped together in the ignition transformer.

Cylinder pairs 1 & 4 and 2 & 3 have a common ignition coil, which means that the cylinders of each pair are fired simultaneously.

The one cylinder is shortly before the power stroke and the other is at the exhaust stroke.

Effects of failure

Without the ignition transformer or ignition coil, it is not possible to supply the spark plugs with energy.



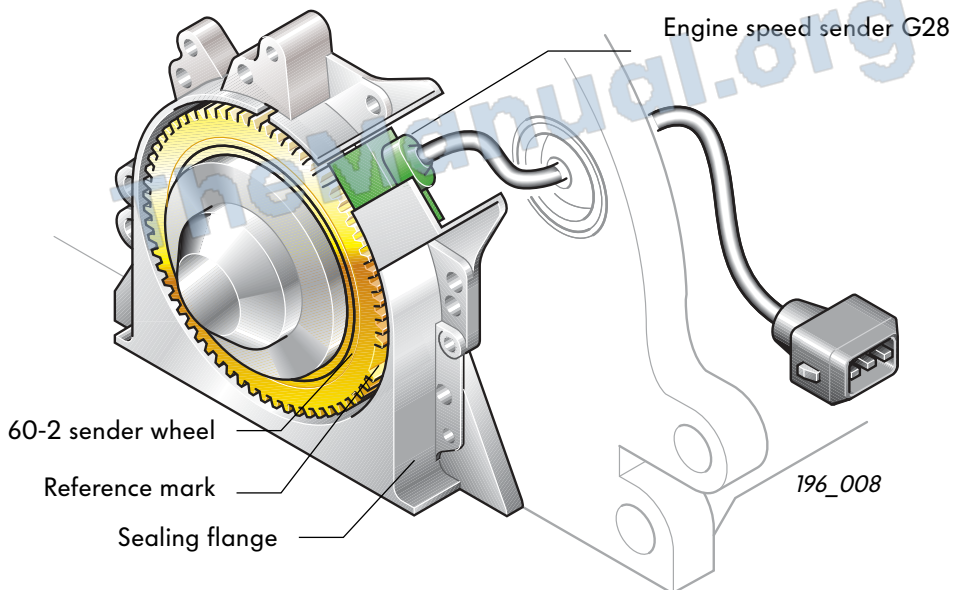
The engine speed sender G28

is installed in the sealing flange and secured by a screw.

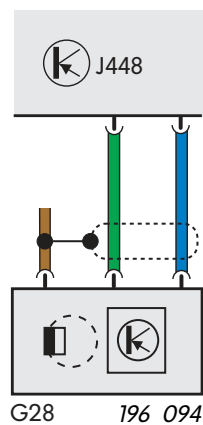
The engine speed sender scans a 60-2 sender wheel with 58 teeth and a gap the size of two teeth serving as a reference mark. The sender wheel is positioned on the crankshaft.

Signal utilisation

The engine control unit uses the signal which the engine speed sender supplies to determine the engine speed and the exact position of the crank-shaft. This data defines the injection and spark timing.



Electric circuit



Effects of signal failure

If the engine speed sender fails, the engine control unit enters emergency mode. The control unit then calculates the engine speed and determines the position of the camshaft from the information which Hall sender G40 supplies. To protect the engine, maximum engine speed is reduced. It is still possible to restart the engine.



Make sure that the engine speed sender is used by two different manufacturers.



Engine Management

Hall sender G40

is located on the flywheel side of the camshaft housing above the intake camshaft. Attached to the intake camshaft are three cast teeth which the Hall sender scans.

Signal utilisation

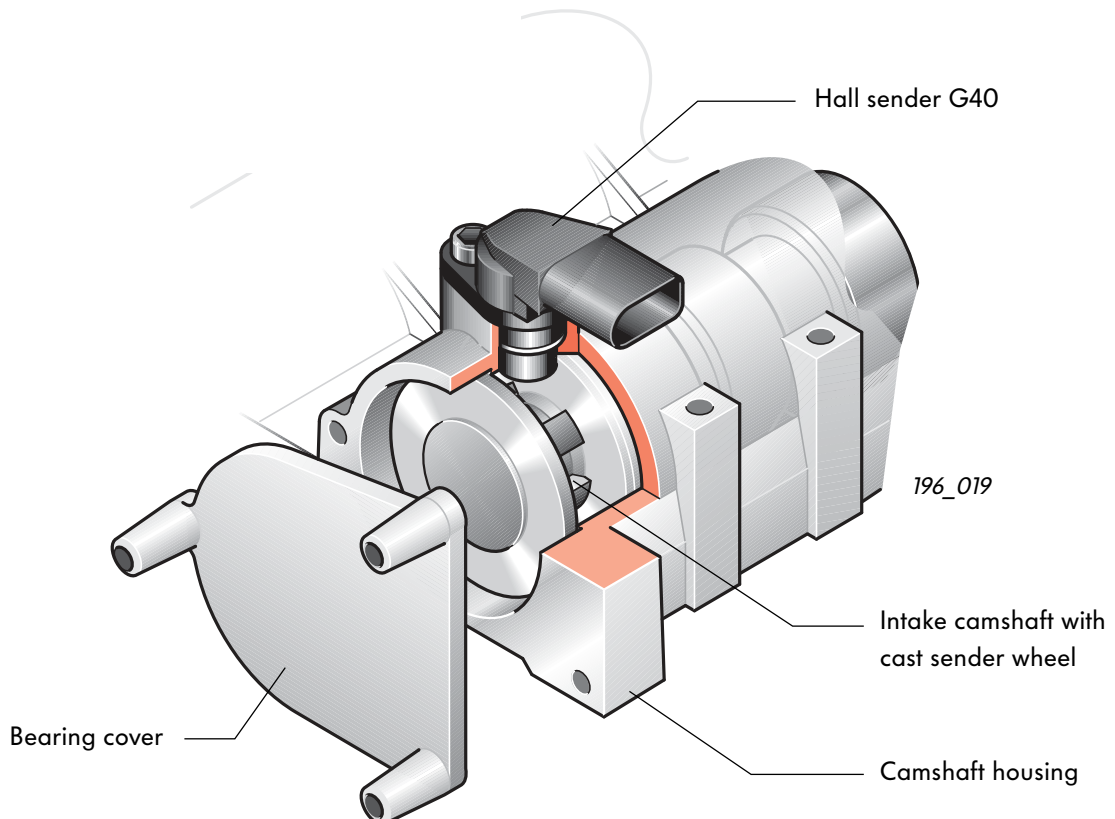
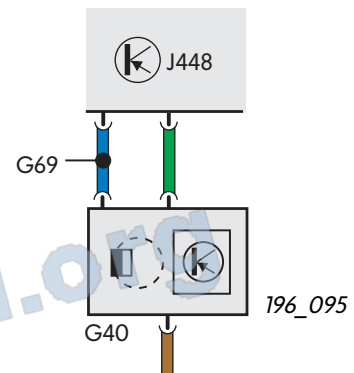
The signals which the Hall sender and engine speed sender supply are used for determining the ignition TDC of the first cylinder. This information is necessary for cylinder-selective knock control and sequential injection.

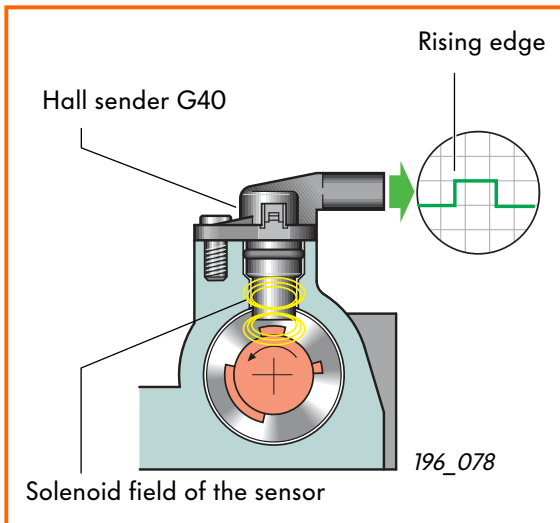
Effects of signal failure

If the sender fails, the engine continues to run and can also be restarted. The engine control unit enters emergency mode. Fuel is then injected into the cylinders in parallel and no longer sequentially.

Electric circuit

As with the throttle valve potentiometer G69, the Hall sender is supplied with power by the engine control unit.

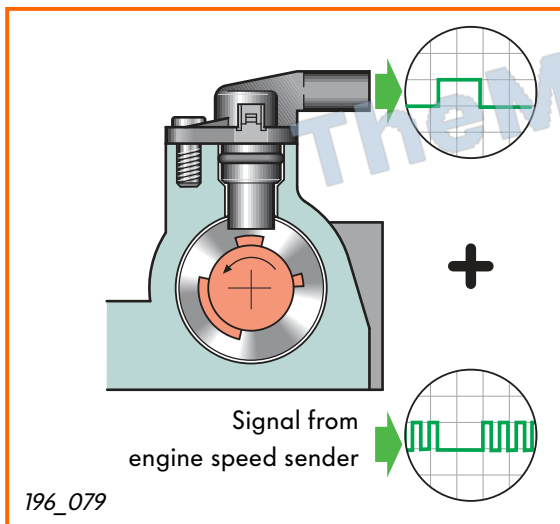




General function

A Hall voltage is generated whenever a tooth passes the Hall sender. The duration of the Hall voltage pulse corresponds to the length of the tooth. This Hall voltage is transmitted to the engine control unit and evaluated here.

The signals can be displayed with the digital memory oscilloscope of the VAS 5051.

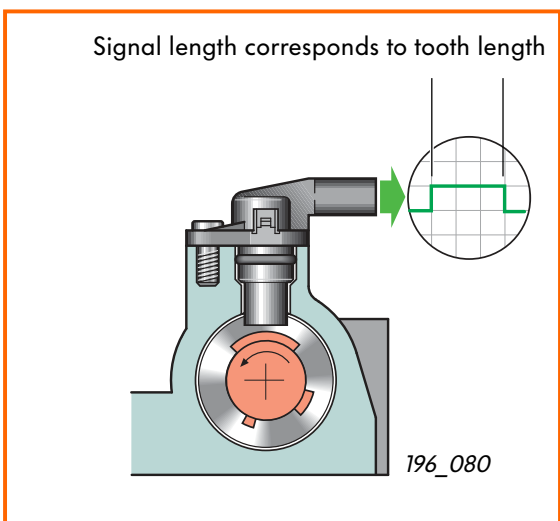


Cylinder 1 recognition function

If the engine control unit simultaneously receives a Hall voltage from the Hall sender and the reference mark signal from the engine speed sender, this means the engine is in the compression stroke of the 1st cylinder.

The engine control unit counts the teeth of the speed sender wheel after the reference mark signal and thus determines the crankshaft position.

For example: the 14th tooth after the reference mark corresponds to TDC of the 1st cylinder.



Quick start recognition function

The momentary position of the camshaft relative to the crankshaft can be ascertained quickly using only three teeth. This enables the first combustion cycle to be initiated sooner and the engine to start more quickly.



Functional Diagram

Components

- A/+ Battery positive terminal
- F60 Idling speed switch

- G Fuel level indicator sender
- G2 Coolant temperature sender
- G6 Fuel pump
- G28 Engine speed sender
- G39 Lambda probe
- G40 Hall sender
- G42 Intake air temperature sender
- G61 Knock sensor I
- G62 Coolant temperature sender
- G69 Throttle valve potentiometer
- G71 Intake manifold pressure sender
- G88 Throttle valve positioner potentiometer

- J17 Fuel pump relay
- J285 Control unit with display unit integrated in the dash panel insert
- J338 Throttle valve control unit
- J362 Immobiliser control unit
- J448 Control unit for 4AV (injection system)

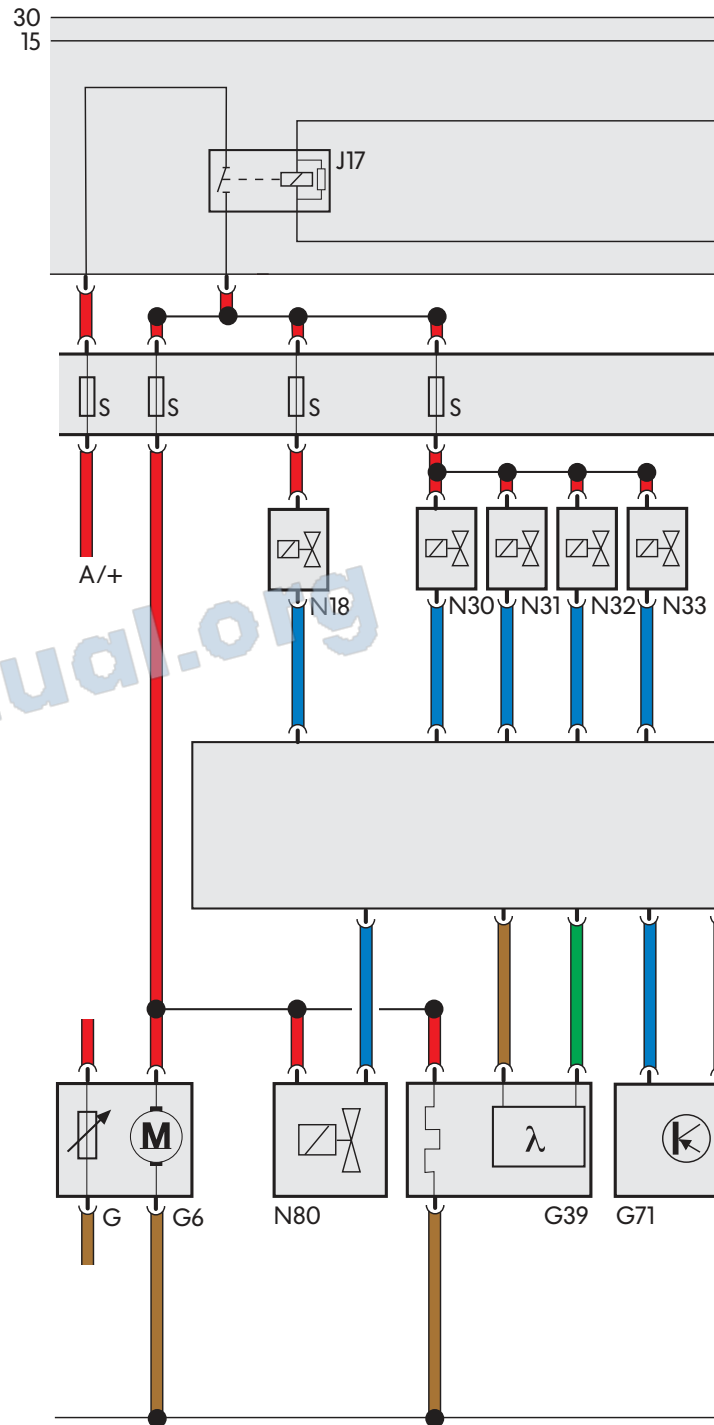
- N18 Exhaust gas recirculation valve
- N30 Injection valve, cylinder 1
- N31 Injection valve, cylinder 2
- N32 Injection valve, cylinder 3
- N33 Injection valve, cylinder 4
- N80 Solenoid valve 1 for activated charcoal system
- N152 Ignition transformer

- P Spark plug connector
- Q Spark plugs
- S Fuse

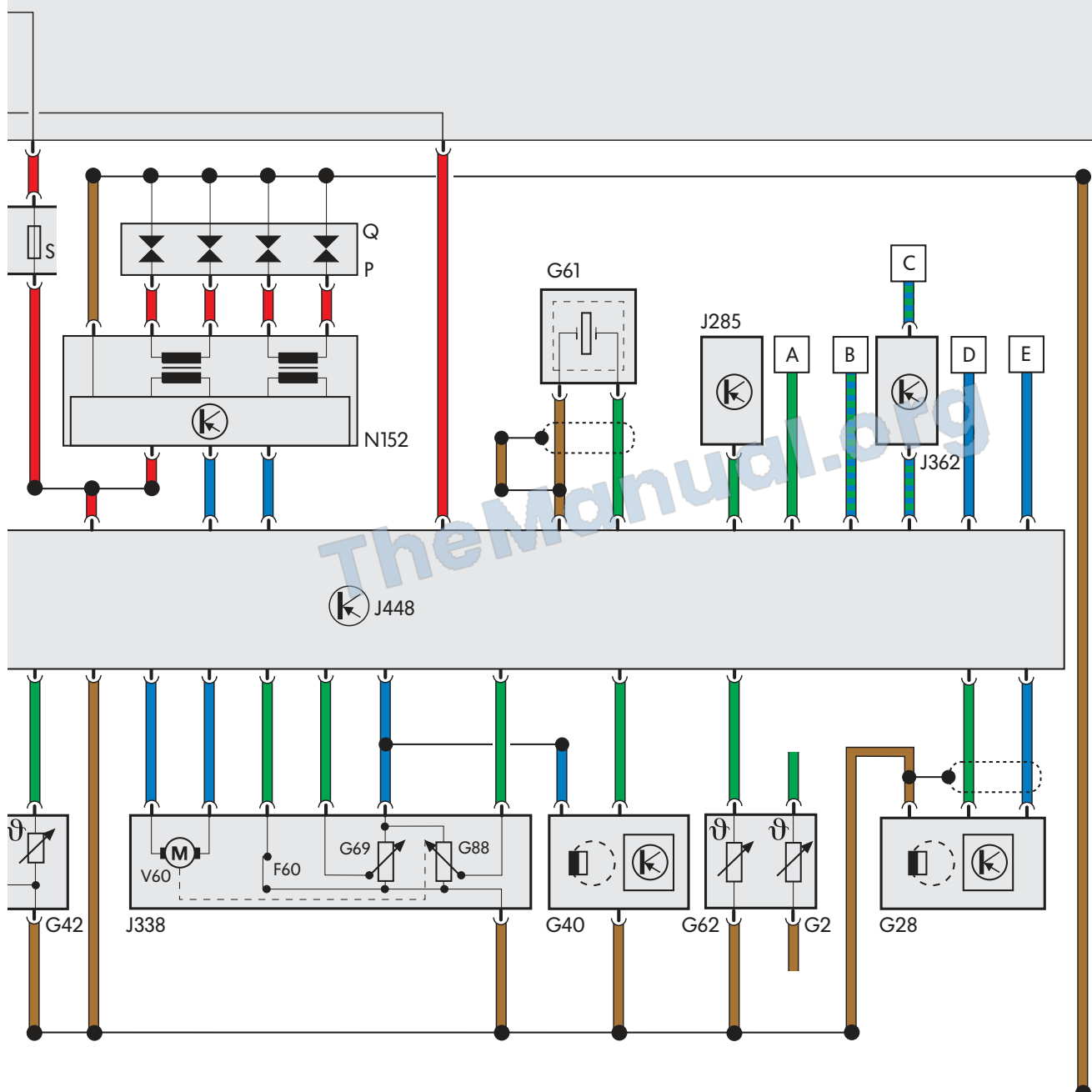
- V60 Throttle valve positioner

Signals

- A Air conditioning system pressure signal
- B Air conditioning system compressor signal
- C Diagnosis connection
- D Fuel consumption indicator of J448 for multifunction display
- E Speed signal from J448



- █ Input signal
- █ Output signal
- █ Positive
- █ Earth



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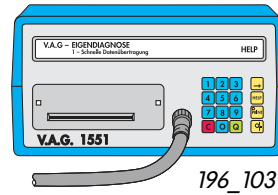


Depending on vehicle type, the immobiliser control unit is located in the dash panel insert (e.g. Golf '98) or in the dash panel (e.g. Polo).

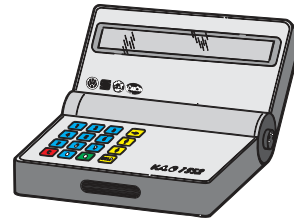
Self-diagnosis

The following functions can be read out with fault reader V.A.G. 1551, system tester V.A.G. 1552 or the vehicle diagnosis, testing and information system VAS 5051:

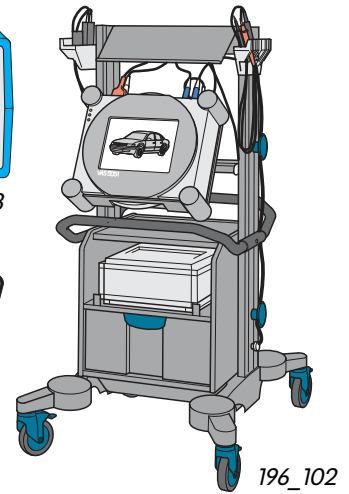
- 01 Interrogate control unit version
- 02 Interrogate fault memory
- 03 Actuator diagnosis
- 04 Start basic adjustment
- 05 Erase fault memory
- 06 End of output
- 08 Read measured value block



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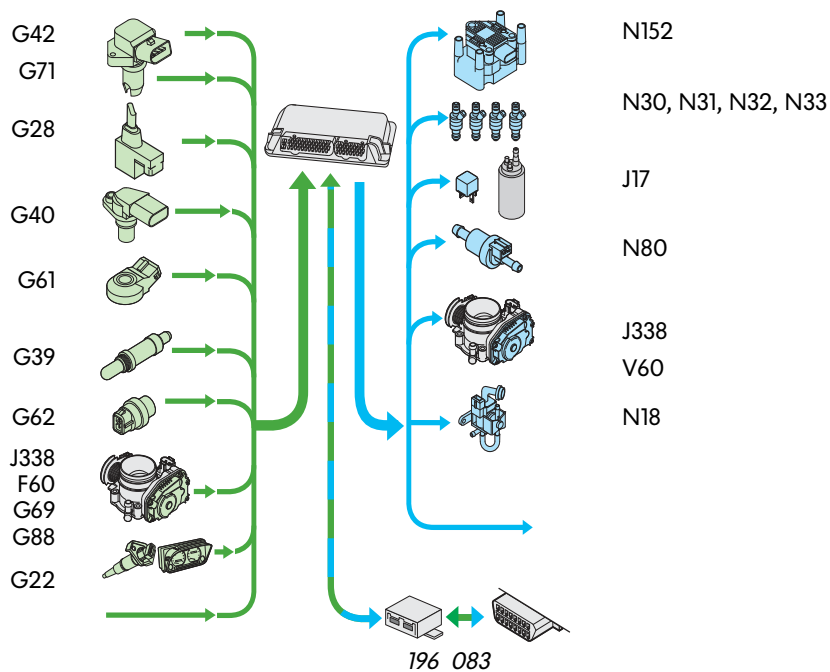


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Function 02 Interrogate fault memory

Fault in the colour-coded sensors and actuators saved to fault memory.



Function 03 Actuator diagnosis

During actuator diagnosis, the following components are activated one after the other:

- Throttle valve positioner V60,
- Solenoid valve 1 for activated charcoal system N80,
- Exhaust gas recirculation valve N18,
- Engine speed signal,
- Fuel pump relay J17
- Engine/air conditioning compressor (electrical connection)
-

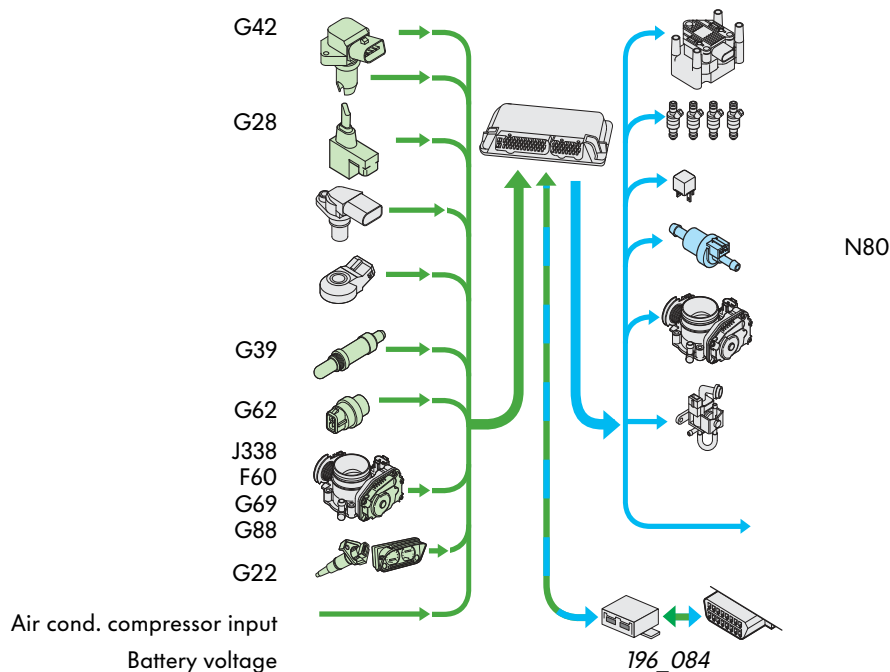
Function 04 Basic adjustment

The basic adjustment procedure must be performed if the engine control unit, the throttle valve control unit or the engine are to be replaced together with the throttle valve control unit.

Function 08 Read measured value block

The measured value block provides assistance with troubleshooting and inspecting the actuators and sensors.

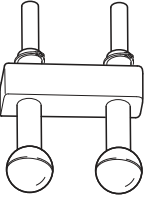
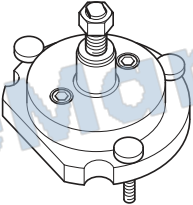
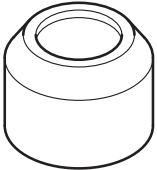
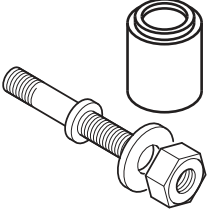
The signals of the coloured-coded components are output in function 08.



Service

Special-purpose tools

For repair work on the 1.4-ltr. 16V 55kW engine, you also require the following special-purpose tools:

Designation	Tool	Usage
T10016 Camshaft locking tool		For locking the camshaft gears when removing the camshaft housing
T10017 Assembly device		Replacing the crankshaft sealing flange on the flysheel side
T10022 - Sleeve		Replacing the crankshaft sealing ring on the belt pulley side
T10022/1 - Thrust piece T10022/2 - Spindle		Replacing the crankshaft sealing ring on the belt pulley side



Test your Knowledge

1. What functions differentiate the Magneti Marelli 4AV engine control unit from version 1AV?

- a) Cylinder-sequential injection
- b) Static high-voltage distribution
- c) Camshaft sensor at the intake camshaft
- d) Engine speed sender at the crankshaft
- e) Diagnostic capability

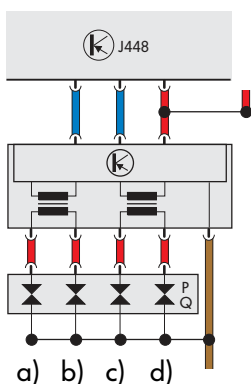
2. What are the functions of Hall sender G40?

- a) It is for engine speed recognition only.
- b) Recognition of the 1st cylinder.
- c) It facilitates the quick start function.

3. Which of the following statements is true?

- a) The speed sender G28 is inserted into the crankcase from the exterior.
- b) The speed sender G28 is installed in the sealing flange and secured by a screw.
- c) The speed sender G28 is mounted in the crankcase and can only be accessed by removing the sump.

4. What cylinders are supplied with ignition voltage by what coil?



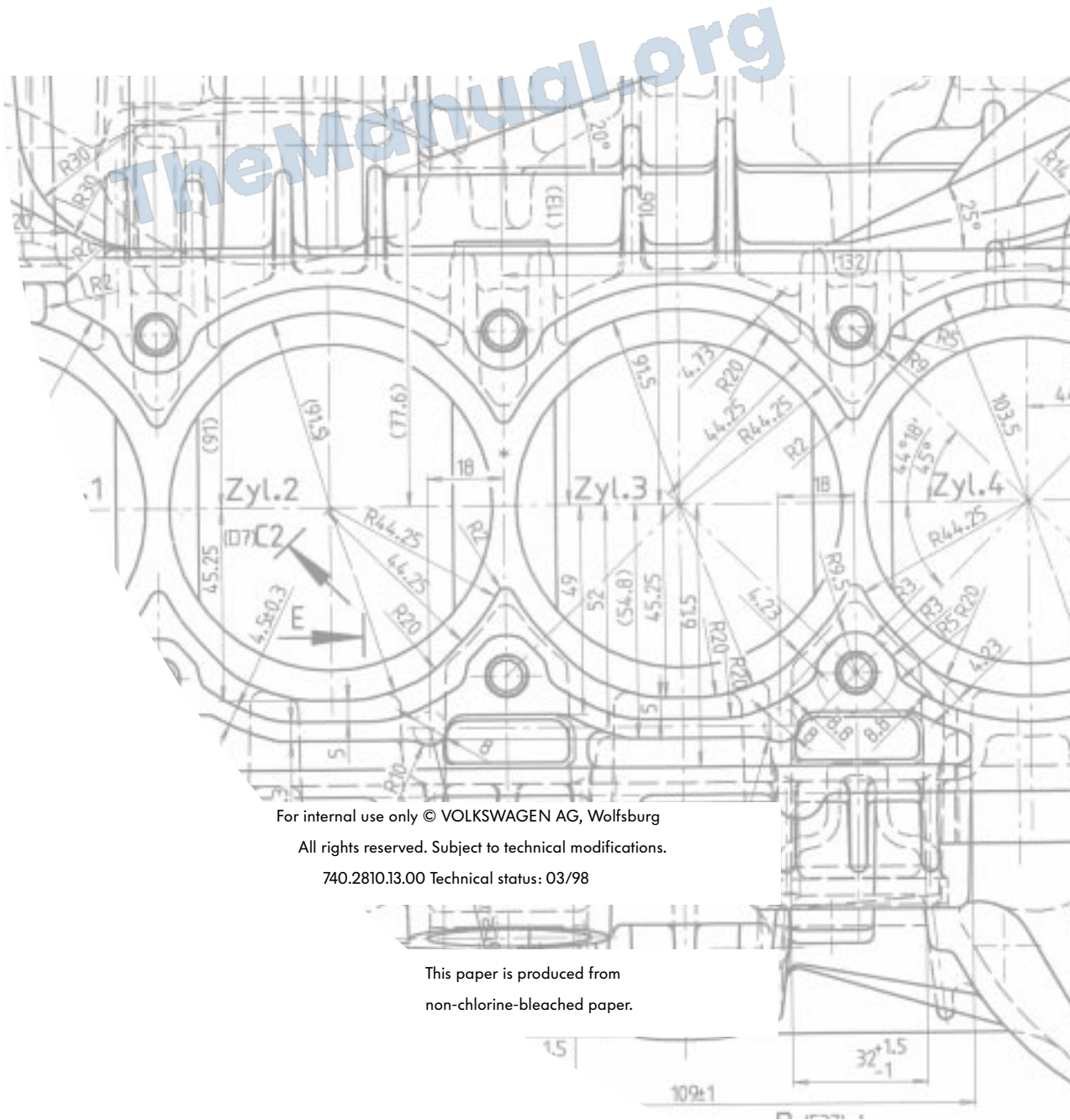
- a) Cylinder _____
- b) Cylinder _____
- c) Cylinder _____
- d) Cylinder _____

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1. b), c), d)
2. b), c)
3. b)
4. a) cylinder 1, b) cylinder 1, b) cylinder 4, c) cylinder 2, d) cylinder 3

Page 20
1. a), b)
2. b), c)
3. b)
4. a) Exhaust camshaft, b) camshaft housing, c) cylinder head lower section, d) hydr. support element, e) Intake camshaft, f) roller-type cam follower

Solutions:



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