














# VEVOR

**Upgrade · The Home Creator Way**

## **Above Ground Pool Liners**

**MODEL:** 15X54X0.32, 8X0.7X0.8, 10x0.7x0.8, 18x52x0.4,  
24x52x0.4, 27x52x0.4, 350x120x0.8, 350x90x0.6, 360x90x0.4,  
623x360x120x0.8, 610x375x120x0.4, 730x375x120x0.4

# VEVOR Support Center

1	15X54X0.32		2	8X0.7X0.8	
3	10x0.7x0.8		4	18x52x0.4	
5	24x52x0.4 (Overlap)		6	24x52x0.4 (UniBead)	
7	27x52x0.4		8	350x120x0.8	
9	350x90x0.6		10	360x90x0.4	
11	623x360x120x0.8		12	610x375x120x0.4	
13	730x375x120x0.4				

**MODEL:** 5X54X0.32, 8X0.7X0.8, 10x0.7x0.8, 18x52x0.4, 24x52x0.4,  
24x52x0.4, 350x120x0.8, 350x90x0.6, 360x90x0.4,  
623x360x120x0.8, 610x375x120x0.4, 730x375x120x0.4



This is the original instruction, please read all manual instructions carefully before operating. VEVOR reserves a clear interpretation of our user manual. The appearance of the product shall be subject to the product you received. Please forgive us that we won't inform you again if there are any technology or software updates on our product.

# SAFETY INSTRUCTIONS

## **WARNING:**

**Read this material before using this product. Failure to do so can result in serious injury.**

### Assembly precautions

1. Assemble only according to these instructions. Improper assembly can create hazards.
2. Wear ANSI-approved safety goggles and heavy-duty work gloves during assembly.
3. Keep the assembly area clean and well-lit.
4. Keep bystanders out of the area during assembly.
5. Do not assemble if tired or when under the influence of alcohol, drugs or medication.
6. The product capabilities apply to properly and completely assembled products only.
7. Assemble on a flat, level, hard and smooth surface capable of safely supporting the Pool Liner.
8. For additional information regarding the parts listed on the following pages, please refer to the Assembly Diagram in this manual. Unwrap and separate all parts in a clean work area.

### Use precautions

1. DO NOT SIT OR STAND ON THIS ITEM.
2. This product is not a toy. Do not allow children to play with or near this item.
3. Do not exceed specified weight capacities.
4. Use only on a flat, level, hard, and smooth surface that can safely support a fully loaded Pool Liner.
5. Use as intended only.
6. Inspect before every use, do not use if parts are loose or damaged.

**SAVE THIS MANUAL**

## **PARTS LIST**

Pool Liner\* 1.  
leak proof sticker \* 2,  
manual\*1

## **ASSEMBLY STEP**

1. Remove all grass, rocks and roots within the pool area plus 1 foot beyond. Grass and weeds will grow through vinyl liner and are not covered by warranty.

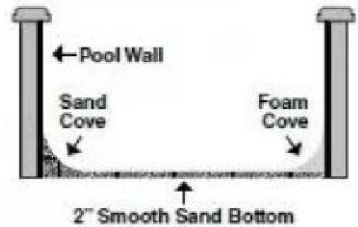
2. Surface must be level, spread a 2 " layer of fine mason sand over entire bottom within the confines of pool wall. Form a 6"x 6" cover by compacting the mason sand against perimeter of wall (as show in diagram), foam pool cover can be used in place of mason sand.

3. Place liner in center of pool, unfold the liner and spread it in the sun to allow it to warm up. Temperature should be over 70 °C.

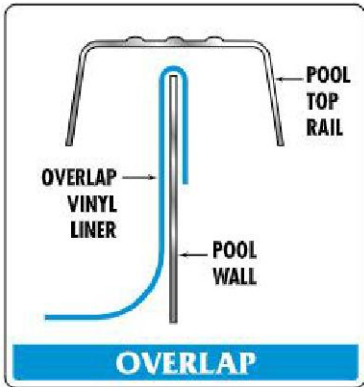
4. Arrange liner so that the welded seams of the wall and floor fall in the center of the cover. The seams should be equal and level around the pool.

5. Examine in er to make sure that there are no openings in the seam or any visible holes.

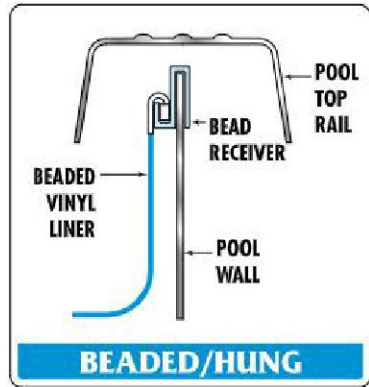
6. Lift the sides of the liner and drape over the wall leaving liner loose. Fasten the liner using the plastic coping. it may be necessary to use a counter weight on one end of pool, then pull on opposite end to stretch liner across the floor. For beaded liners, simply snap the liner bead into liner receptor.



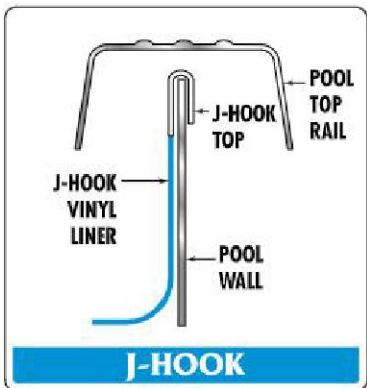
## FOUR WAYS TO INSTALL POOL LINER:



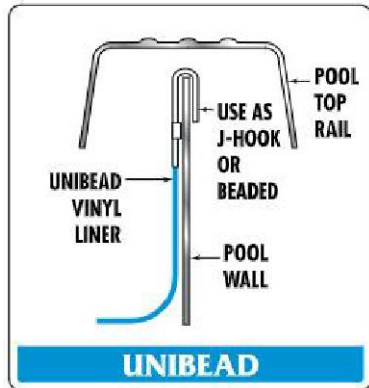
The most common above ground pool liner installation. For pools with wall heights from 48"-52".



Beaded liners simplify liner replacement -no disassembly of pool required! Also great for assuring proper liner alignment. For pools with wall heights from 48"-52".



If you desire a J-Hook type installation you will need to use our UniBead liners which can be installed as either Beaded or J-Hook.



UniBead liners can be used as either a J-Hook or Beaded/Hung liner. Can be used in place of a 52 Over lap liner.

7. Start filling the pool with water to about a 1/2" then smooth out wrinkles on the floor of the pool. A soft bristle brush may be helpful. Never try to eliminate wrinkles by pulling excess material over side of pool.
8. As pool fills remove coping one section at a time around top edge and adjust the wall length by adding or removing material as necessary. Air pockets can form as water level is rising. This is normal.
9. Allow water to fill to within 3" of outlets before cutting in return fittings and skimmer. Fill pool until desired level is reached.

ATTACH "DO NOT DIVE" STICKERS TO LINER TWO INCHES ABOVE WATER LEVEL

NOTE:

- Slight wrinkles may appear and are not unusual. This does not affect the warranty.

- The pool liner is not a structural part of the pool. It is not designed to support the weight of water only to keep water from leaking from the pool. It is suggested that your pool and liner be left standing with water year round.

Proper winterization using covers and pillows along with winter chemicals is recommended.

Do not empty the pool and leave without water in cold weather.

Do not leave a liner without water in the sun as vinyl will shrink.

## PRODUCT PARAMETER

Model 1	15X54X0.32
Gross weight	14.3kg
Colour	Boulder Swirl
Applicable Pool Shape	Round
Suitable pool size	Φ15ft, 54inch deep
Package size	475×355×170mm

Model 2	8X0.7X0.8
Gross weight	10.5kg
Colour	Crystal
Applicable Pool Shape	Round
Suitable pool size	Φ8ft, 27.5inch deep
Package size	470×355×130mm

Model 3	10x0.7x0.8
Gross weight	15.2kg
Colour	Crystal
Applicable Pool Shape	Round
Suitable pool size	Φ10ft, 27.5inch deep
Package size	500×360×210mm

Model 4	18x52x0.4
Gross weight	25.3kg
Colour	Boulder Swirl
Applicable Pool Shape	Round
Suitable pool size	Φ18ft, 52inch deep
Package size	500×360×240mm

Model 5	24x52x0.4
Gross weight	38.8kg
Colour	Boulder Swirl
Applicable Pool Shape	Round
Suitable pool size	Φ24ft, 52inch deep
Package size	660×415×295mm

Model 6	24x52x0.4
Gross weight	39.4kg
Colour	Boulder Swirl
Applicable Pool Shape	Round
Suitable pool size	Φ24ft, 52inch deep
Package size	660×415×295mm

Model 7	27x52x0.4
Gross weight	47.7kg
Colour	Boulder Swirl
Applicable Pool Shape	Round
Suitable pool size	Φ27ft, 52inch deep
Package size	660×415×310mm

Model 8	350x120x0.8
Gross weight	23.3kg
Colour	Blue
Applicable Pool Shape	Round
Suitable pool size	Φ350.5cm, 120cm deep
Package size	500×370×235mm

Model 9	350x90x0.6
Gross weight	16.5kg
Colour	Blue
Applicable Pool Shape	Round
Suitable pool size	Φ350.5cm, 90cm deep
Package size	490×390×200mm

Model 10	360x90x0.4
Gross weight	11.9kg
Colour	Blue
Applicable Pool Shape	Round
Suitable pool size	Φ365.7cm, 90cm deep
Package size	470×350×120mm

Model 11	623x360x120x0.8
Gross weight	40.9kg
Colour	Blue
Applicable Pool Shape	Oval
Suitable pool size	360*623cm, 120cm deep
Package size	660×415×295mm

Model 12	610x375x120x0.4
Gross weight	22.3kg
Colour	Blue
Applicable Pool Shape	Oval
Suitable pool size	375*610cm, 120cm deep
Package size	500×400×225mm

Model 13	730x375x120x0.4
Gross weight	26.8kg
Colour	Blue
Applicable Pool Shape	Oval
Suitable pool size	375*732cm, 120cm deep
Package size	600×400×235mm

**Manufacturer:** Shanghaimuxinmuyeyouxiangongsi

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**Imported to USA:** Sanven Technology Ltd. Suite 250, 9166 Anaheim Place, Rancho Cucamonga, CA 91730



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