

BEAUTURAL

Mini Heat Press Machine



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Made in China

Instruction Manual

Introduction

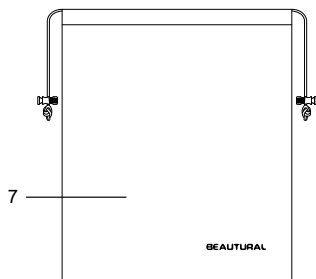
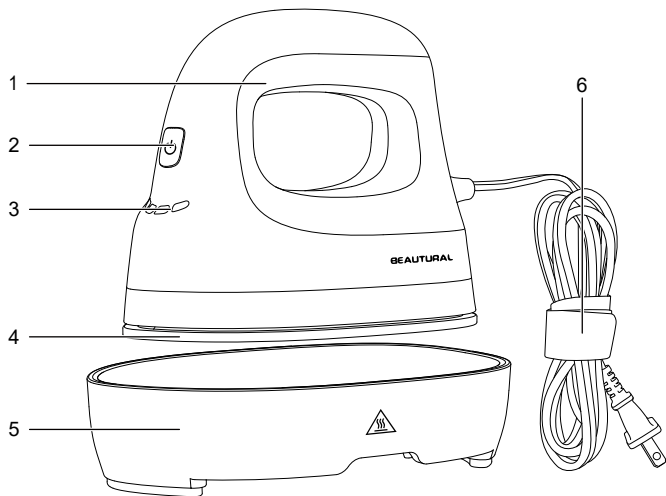
Thank you for purchasing the BEAUTURAL Mini Heat Press Machine. This instruction manual contains important information about its safety, usage, and disposal. Please use the product as described and keep this manual for future reference. If you sell this product or pass it on, please give this manual to the new owner.

Safety Instructions

PLEASE READ ALL INSTRUCTIONS BEFORE USE AND RETAIN THEM FOR FUTURE REFERENCE.

- This product is for household use only.
- To protect against the risk of electric shock, do not immerse the machine in water or other liquids.
- Do not touch the heating plate while it is in operation.
- Close supervision is necessary for any appliance being used near children.
- Keep out of reach of children.
- The machine must be used and rested on a stable surface.
- Do not leave the machine unattended while connected or on the safety base.
- Always turn off the heat press machine when it is not being used.
- Never pull on the cord to disconnect it from the outlet; instead, grasp the plug and pull to disconnect.
- Do not allow the cord to touch hot surfaces. Let the machine cool entirely before putting it away.
- Keep away from flammables.
- Do not operate the device if there are visible signs of damage to the machine or its cord.
- To avoid the risk of electric shock do not disassemble the machine.
- Do not operate other high-wattage appliances on the same circuit to avoid a circuit overload.
- Do not attempt to modify the plug in any way.

Product Description



1. Handle
2. Power Button/
Temperature Setting Button
3. Heating Indicator Lights
4. Heating Plate
5. Safety Base
6. Power Cord with an Elastic
Velcro Strap
7. Storage Bag

Operating Instructions

NOTE:

- Before using the heat press machine, ensure that the fabric and other base materials are completely dry.
- Be sure to return the heat press machine to its Safety Base when not in use.
- For flat base materials, use a firm, flat, heat-resistant surface around waist high.
- For shapely objects that are hollow, like shoes and hats, use a form or folded towel inside to create a firm pressing surface.
- Be sure to avoid flimsy ironing boards.
- Use extreme caution. Do not burn yourself!

1. Power On The Mini Heat Press Machine

- Plug the machine into an outlet. Press the power button once to power it ON and set the temperature to Level 1.

2. Set Temperature

- Set the target temperature. Press the power button again to cycle through the four heat settings.

Level	LED Lights	Temperature
1		285°F
2		315°F
3		345°F
4		375°F
OFF		

- The LED lights will turn red and keep smooth fade in and out cycles when the machine is heating up or cooling down.



Heating/Cooling

- Allow the machine about 2 minutes to heat up to the desired temperature. Then, the LED lights will turn green and remain steady, indicating that the device has reached its desired temperature; at the same time, a beeping sound will play.



Reached the Desired Temperature

- Long press the Power button to turn the machine off when it is not being used.
- The machine will automatically shut off after 15 minutes if not used (not moving). Once you pick up the device, it will heat up again to the set temperature setting. Wait for the machine to reheat completely before resuming operation.

3. Set A Separate Countdown Timer

NOTE:

Read the care recommendations on the fabrics manufacturer's label and any instructions for heat transfer materials to help select the correct time and temperature setting. If the exact instructions are unavailable, please refer to Time and Temperature Suggestions on Page 6.

4. Preheat Base Materials

- Find a firm, flat surface, and place your base material onto a heat-resistant mat — preheat the application area to remove wrinkles and moisture.

5. Position The Pattern

- Make sure the shiny side (clear liner) is facing up.
- When using sublimation paper or infusible ink transfer sheets, secure the prepared design to the desired area with heat-resistant tape to prevent shifting during transfer.

NOTE:

To ensure ideal heat transfer results, application pattern sizes with the Mini Heat Press Machine should not exceed 2X the size of the heating plate.

6. Apply Heat

- Start the timer and move the unit continuously across the pattern until the timer reaches zero (0). Cover all areas of the pattern including the center and edges and allow the heating plate to extend approximately 0.5" (13 mm) beyond all edges of the pattern.

NOTE:

It is recommended placing a PTFE teflon sheet under the heating plate to protect your fabric from being damaged when preheating and transferring, especially when the temperature is at Level 3 or higher.

7. Enjoy The Wonderful Results!

• For Iron-On Transfers:

Remove the PTFE teflon sheet. Peel the liner off slowly. Refer to the instructions of the applied heat transfer materials to determine the peel temperature — warm or cool.

• For Sublimation Paper/Infusible Ink Transfer Sheets:

Let the project cool. Once cool, remove the PTFE teflon sheet, heat-resistant tape, and transfer paper.

NOTE:

- If it is not smooth enough to peel the liner off, please heat press it for a few more seconds.
- If the patterns are not completely attached to the material, repeat the heat pressing process again.

Tips: After an iron-on application, wait at least 24 hours before washing. Always wash inside-out. Do not bleach. Wash only in cool water, then tumble dry on low or lay flat to dry. For foil iron-ons, hand-wash in cold water only.

Time and Temperature Suggestions

Cool Peel

Heat-Transfer Materials Base Materials	Vinyl: Glitter	Vinyl: Holographic	Foil
Burlap	Level 2 30s	Level 2 30s	/
Cardstock	Level 1 25s	Level 1 25s	Level 1 25s
Chipboard	Level 2 30s	Level 2 30s	/
Corkboard	Level 2 30s	Level 2 30s	/
100% Cotton/ Cotton&Poly Blend	Level 2 30s	Level 2 30s	Level 1 25s
Faux Leather	Level 1 30s	Level 1 30s	Level 1 30s
Felt	Level 1 30s	Level 1 30s	Level 1 30s
Muslin	Level 2 30s	Level 2 30s	Level 1 30s
Neoprene	Level 2 20s	Level 2 20s	Level 1 20s
Nylon	/	/	Level 1 30s
Polyester	Level 2 30s	Level 2 30s	Level 2 25s
Silk	/	/	Level 1 30s
Wood	Level 3 35s	Level 3 35s	/
Wool	Level 1 30s	Level 1 30s	Level 1 30s

Warm Peel

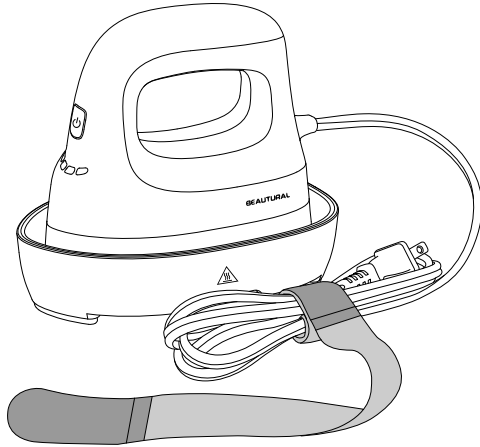
Heat-Transfer Materials Base Materials	Sublimation Paper	Light Transfer Paper	Dark Transfer Paper
Polyester, Material with a Cotton Content ≤ 30%(White or Light Fabrics)	Level 4 60s	Level 3 35s	Level 4 35s
Polyester, Material with a Cotton Content ≤ 30% (Dark Fabrics)	/	/	Level 4 35s
100% Cotton (White or Light Fabrics)	/	Level 3 35s	Level 4 35s
100% Cotton (Dark Fabrics)	/	/	Level 4 35s

Note: The exact data will depend on your materials.

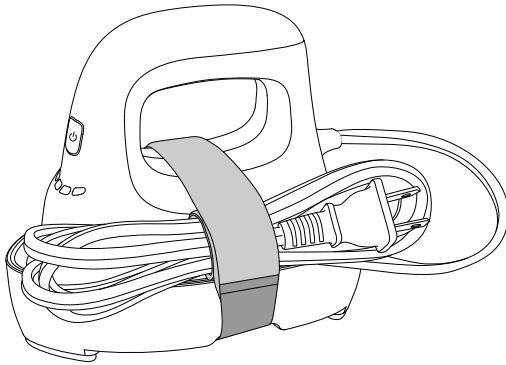
Cleaning and Storage

1. Ensure the machine is turned off and unplugged, place it on its Safety Base, and leave to cool down for about 2 hours.
2. Wipe the heating plate and outer surface with a soft cloth dampened with water and a mild household detergent. Never use heavy-duty cleaners, vinegar, or abrasive scouring pads that may scratch or discolor the machine.
3. Do not immerse the machine into water or other liquids.

4. Fold up the power cord and secure it with the elastic velcro strap.



5. Use the elastic velcro strap to fasten the folded power cord, safety base, and machine. Then, put the unit inside its storage bag and place it in a cool, dry location.



Specifications

Model: 1-JU51US01

Rated Voltage: 120V 60Hz

Rated Power: 300W

Note: Design and specifications are subject to change without notice.



This product's packaging is made from environmentally friendly material and can be disposed of at your local recycling plant.

Customer Service/Kundenservice

Service Clients/Atención al cliente/Assistenza Clienti

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BRAND OWNER

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